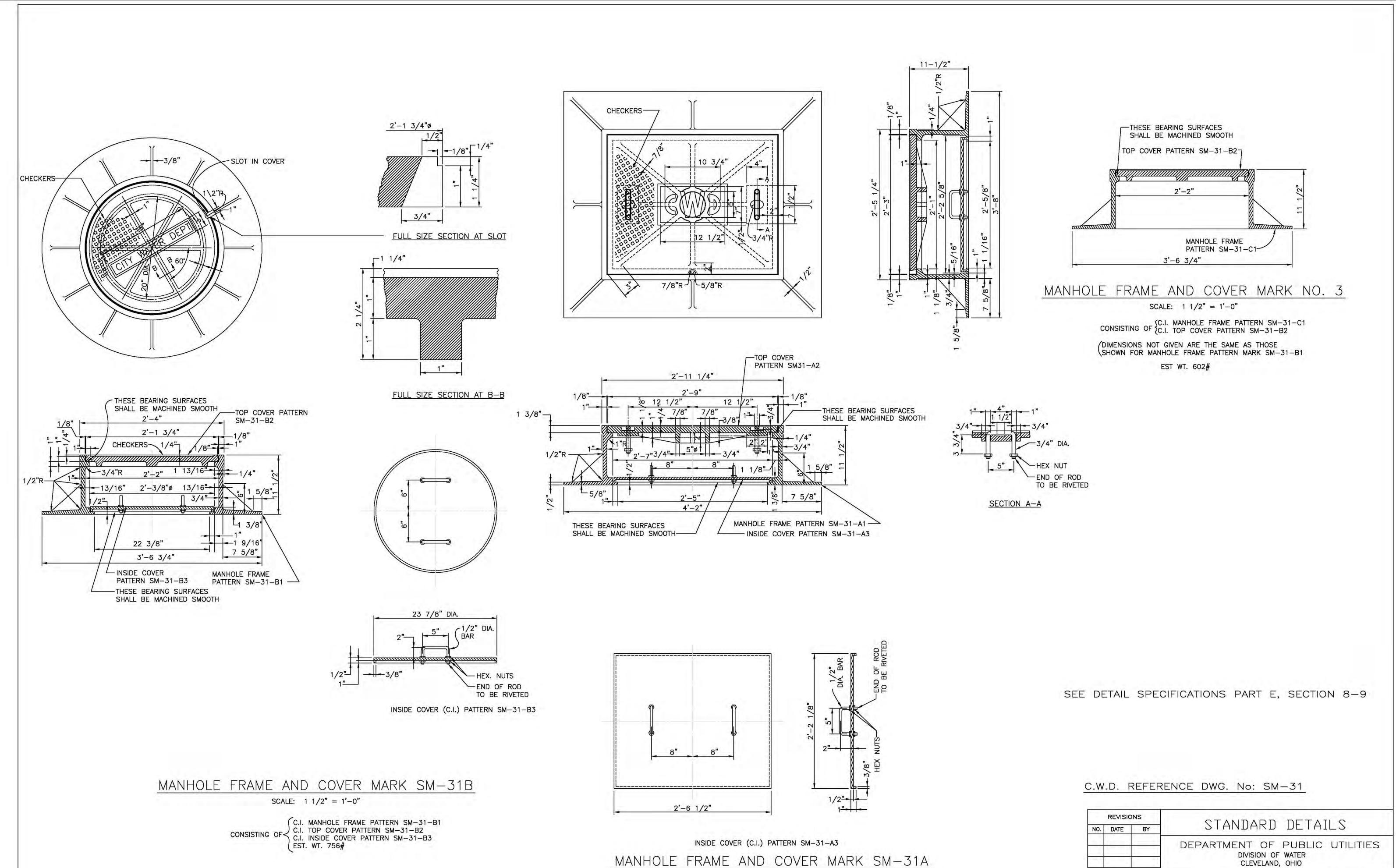
CLEVELAND DIVISION OF WATER CONSTRUCTION STANDARDS

Supply Main Details

Primarily for use on mains 20" and larger



SCALE: $1 \frac{1}{2} = 1'-0"$

C.I. MANHOLE FRAME PATTERN SM-31-A1
CONSISTING OF C.I. TOP COVER PATTERN SM-31-A2
(C.I. INSIDE COVER PATTERN SM-31-A3

DEPARTMENT OF PUBLIC UTILITIES

DIVISION OF WATER

CLEVELAND, OHIO

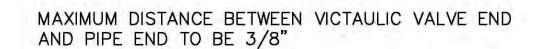
SUBJECT MANHOLE FRAMES AND COVERS

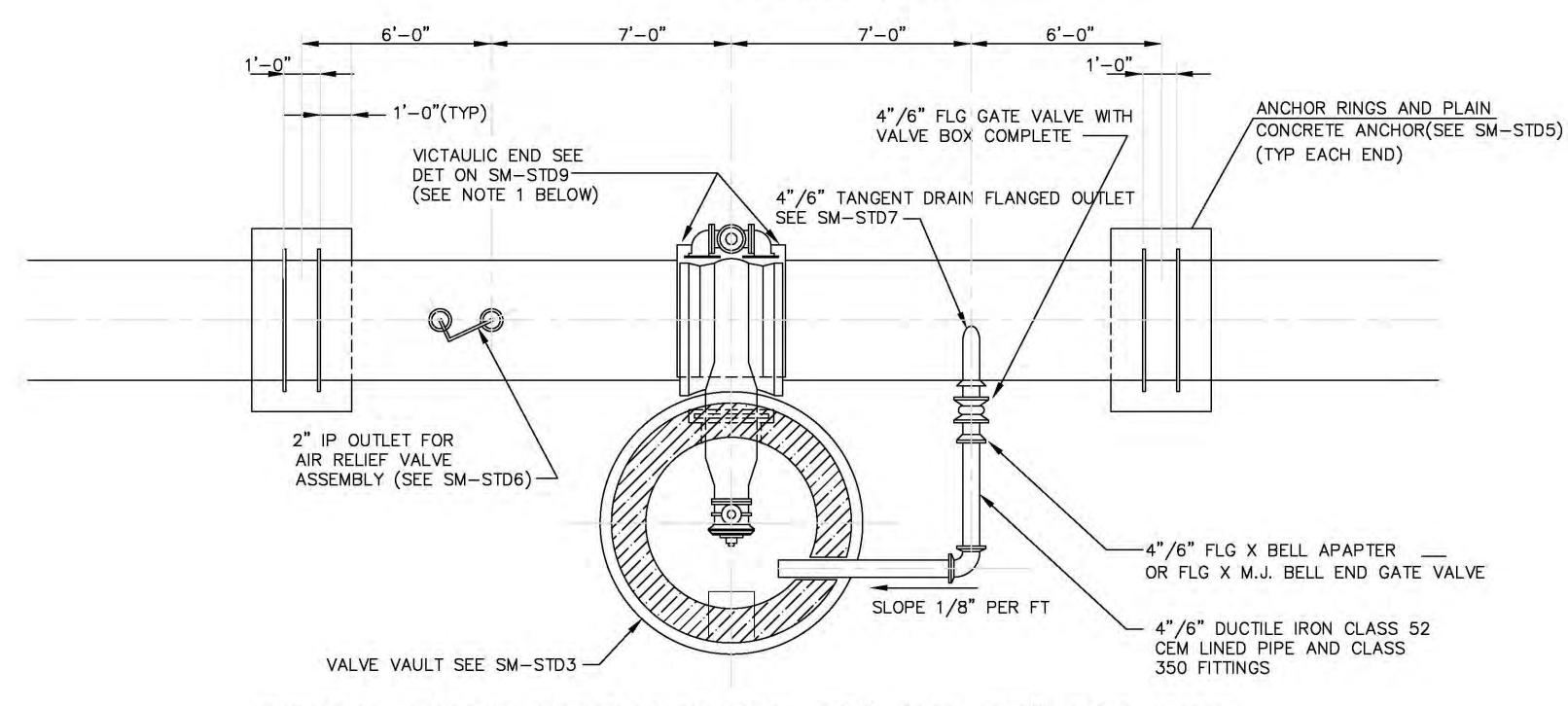
DETAILS

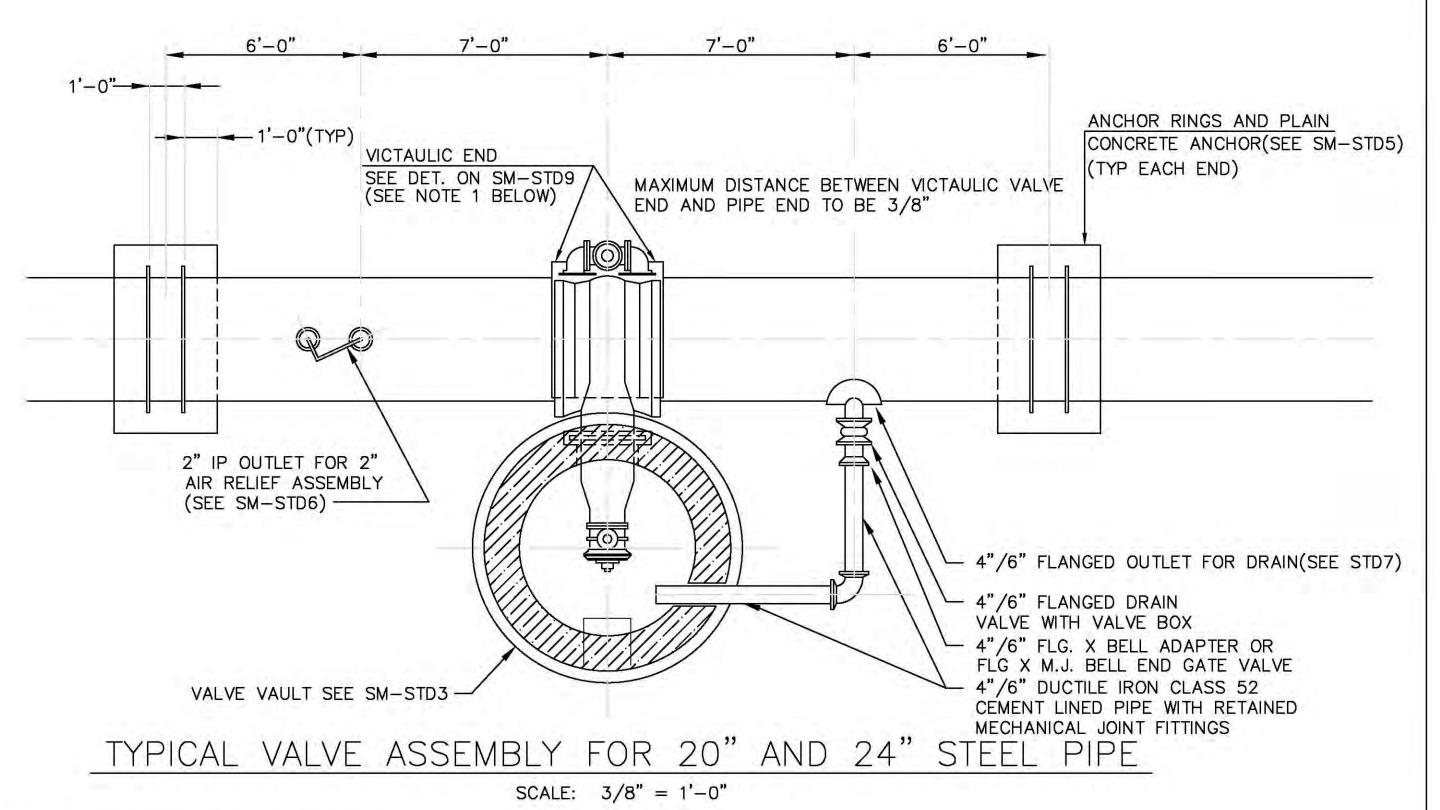
DRAWN BY DLT\PB SCALE

AS NOTED

_________________No.__SM-STD1





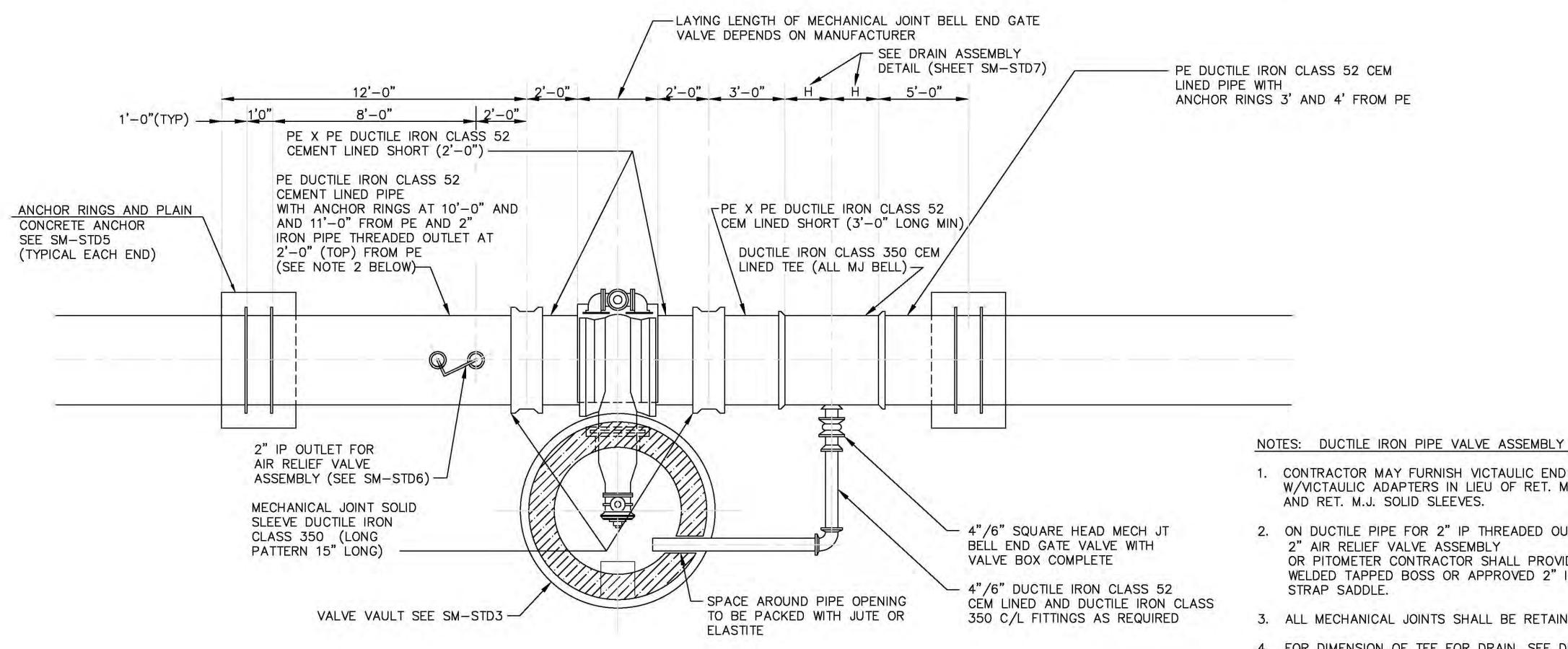


TYPICAL VALVE ASSEMBLY FOR 20" AND 24" PCC PIPE

SCALE: 3/8" = 1'-0"

NOTE: PCCP & STEEL PIPE VALVE ASSEMBLY 1. CONTRACTOR MAY FURNISH FLANGED END GATE VALVE W/ VICTAULIC ADAPTERS IN LIEU OF VICTAULIC END GATE VALVE.
2. WHERE WORKING PRESSURE EXCEEDS 150 PSI, OR WHERE SPECIFIED, VALVE ASSEMBLIES SHALL BE FURNISHED WITH

FLANGED ENDS.



TYPICAL VALVE ASSEMBLY FOR 20" AND 24" DUCTILE IRON PIPE

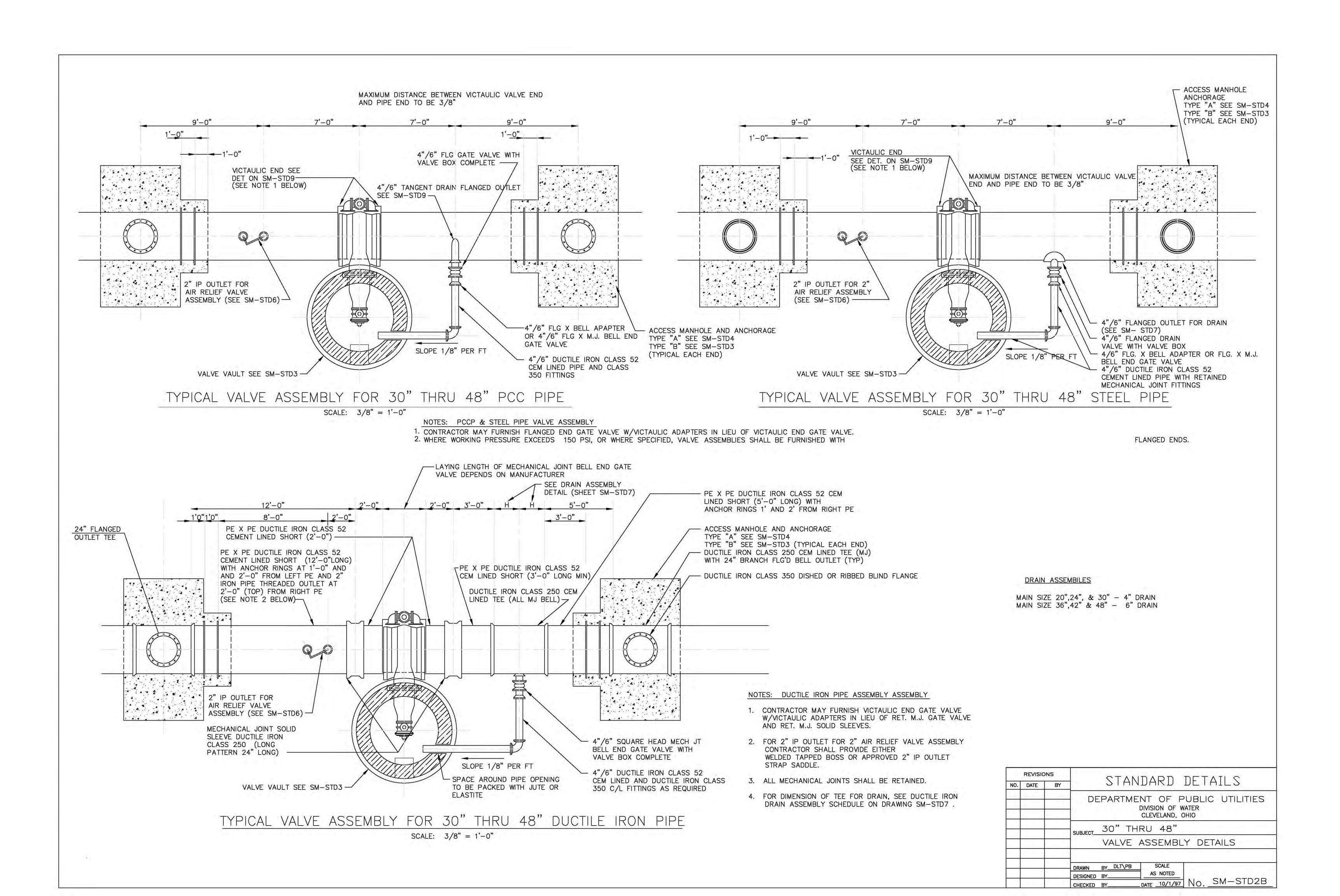
SCALE: 3/8" = 1'-0"

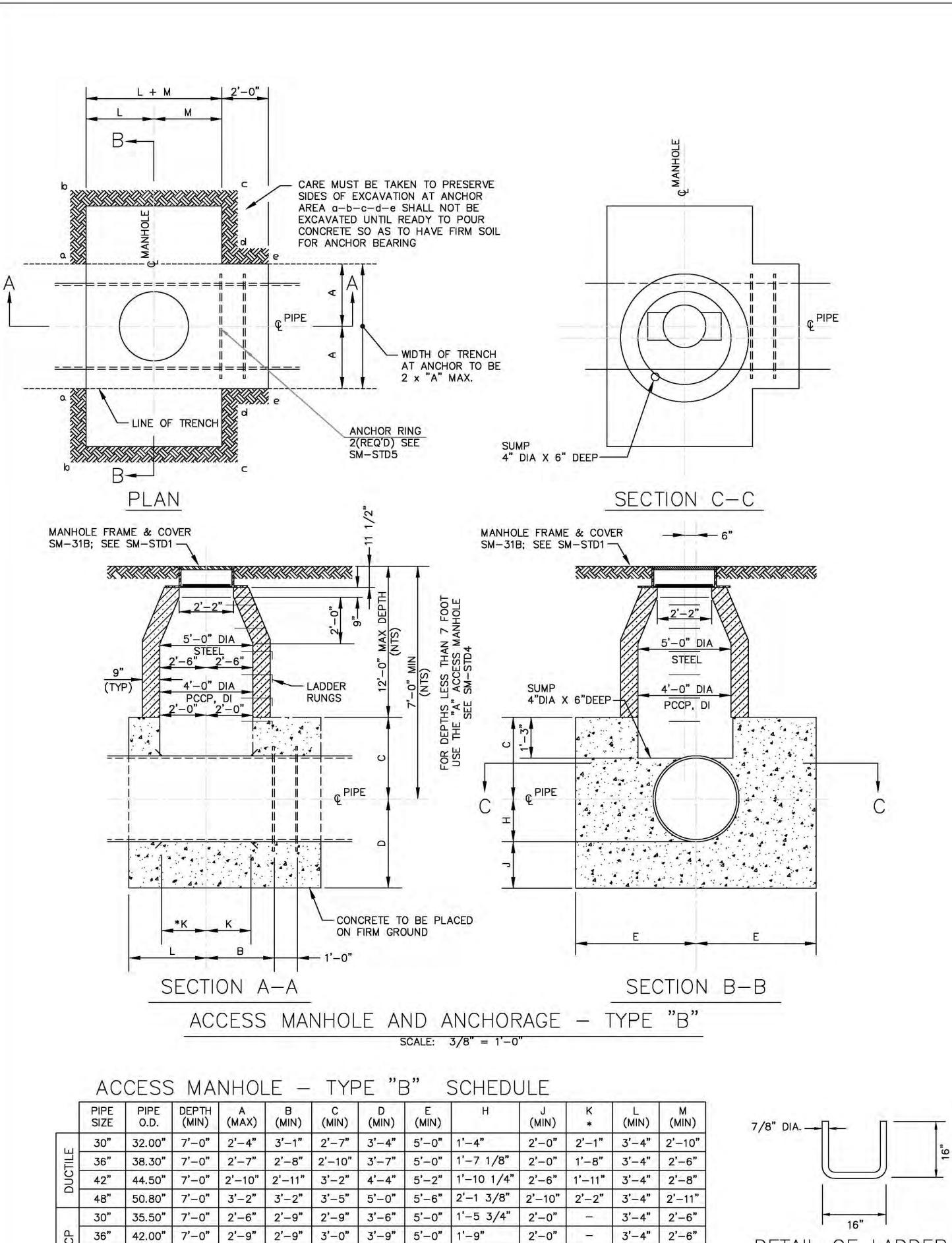
DRAIN ASSEMBILES

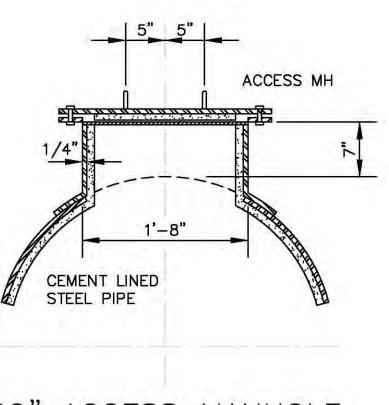
MAIN SIZE 20", 24", & 30" - 4" DRAIN MAIN SIZE 36",42" & 48" - 6" DRAIN

- 1. CONTRACTOR MAY FURNISH VICTAULIC END GATE VALVE W/VICTAULIC ADAPTERS IN LIEU OF RET. M.J. GATE VALVE AND RET. M.J. SOLID SLEEVES.
- 2. ON DUCTILE PIPE FOR 2" IP THREADED OUTLET FOR 2" AIR RELIEF VALVE ASSEMBLY OR PITOMETER CONTRACTOR SHALL PROVIDE EITHER WELDED TAPPED BOSS OR APPROVED 2" IP OUTLET STRAP SADDLE.
- 3. ALL MECHANICAL JOINTS SHALL BE RETAINED.
- 4. FOR DIMENSION OF TEE FOR DRAIN, SEE DUCTILE IRON DRAIN ASSEMBLY SCHEDULE ON DRAWING SM-STD7.

RE	VISIONS	CTANDADD DETAILS								
NO. DA	TE BY	STANDARD DETAILS								
		DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO								
		SUBJECT 20" & 24" VALVE ASSEMBLY DETAILS								
		DRAWN BY DLT\PB SCALE DESIGNED BY AS NOTED CHECKED BY DATE 10/1/97 No. SM-STD2A								







20" ACCESS MANHOLE OUTLET AND COVER

MANHOLE FRAME & COVER

CONCRETE

SM-31B; SEE SM-STD1-

LADDER_ RUNGS

6" DIA X 4" SUMP-

(20" HINGED FLANGED MANHOLE COVER TO BE PROVIDED)

ELEVATION

PLAN

SCALE: 3/8" = 1'-0" (FOR STEEL PIPE)

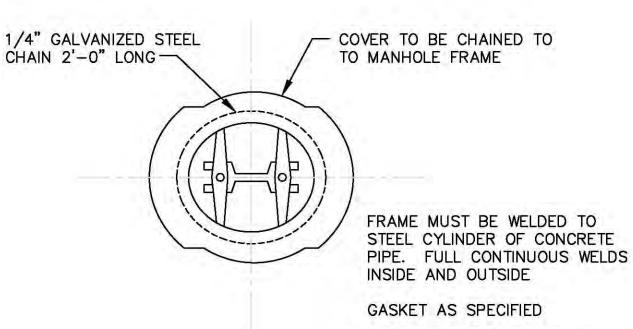
- 1" SPACE AROUND

- FOOTING TO BE CARRIED

TO FIRM GROUND

VALVE BONNET TO BE

PACKED WITH JUTE



16" X 18" STANDARD MANHOLE COVER AND FRAME

(FRAME, COVER AND YOKES TO BE CAST IRON)

VALVE BOX & COVER

ON 6" CONCRETE BASE AFTER VALVE IS BLOCKED UP IN PLACE.

SEE SM-STD9

6" CONCRETE PIER TO BE POURED

SCALE: 3/8" = 1'-0" (FOR PCC PIPE)

1. ALL BRICK SHALL BE EITHER O.D.O.T. ITEM 704.01, "GRADE SM", ASTM DESIGNATION: C32-84, "SPECIFICATION FOR SEWER AND MANHOLE BRICK (MADE FROM CLAY OR SHALE)," OR SHALL BE SOLID TYPE O.D.O.T. ITEM 704.02, PER ASTM DESIGNATION: C55-85," SPECIFICATION FOR CONCRETE BUILDING BLOCK." TYPE II, GRADES N-11 OR S-11, EXCEPT AS MODIFIED PER ODOT SPECIFICATIONS.

GASKET SURFACE ON COVER AND FRAME MUST BE FINISHED

- 2. PLAIN CONCRETE SHALL BE CLASS "C" CONCRETE PER ODOT ITEM 499.03
- 3. ALL CEMENT MORTAR SHALL BE MIXED IN THE PROPORTION OF ONE(1) PART CEMENT, THREE (3) PARTS SAND.
- 4. BRICK WALLS OF MANHOLES SHALL BE LAID IN 1:3 PORTLAND CEMENT MORTAR, ARRANGED RADIALLY AS HEADERS, FORMING A WALL NINE INCHES THICK. WALLS OF DEEP MANHOLES SHALL BE 13" THICK BELLOW POINT 12 FEET FROM THE SURFACE. ALL BRICK SHALL BE LAID IN FULL MORTAR BEDS AND JOINTS, WITH NO MORTAR JOINTS APPEARING ON THE INNER SURFACE OF THE MANHOLE EXCEEDING THREE-EIGHTHS (3/8) INCHES
- 5. TOP WALLS OF MANHOLES SHALL BE PROPERLY LEVELED OFF WITH MORTAR SO AS TO FORM A FLAT SURFACE UPON WHICH THE CAST IRON MANHOLE RING IS TO REST. MANHOLE SHALL BE CARRIED TO PROPER HEIGHT AS INDICATED BY THE CONTRACT DRAWINGS.
- 6. ALL OUTSIDE WALLS OF BRICK MANHOLES SHALL BE PLASTERED WITH A SMOOTH COATING OF 1:3 PORTLAND CEMENT MORTAR, AT LEAST ONE-HALF (1/2) INCH THICK.

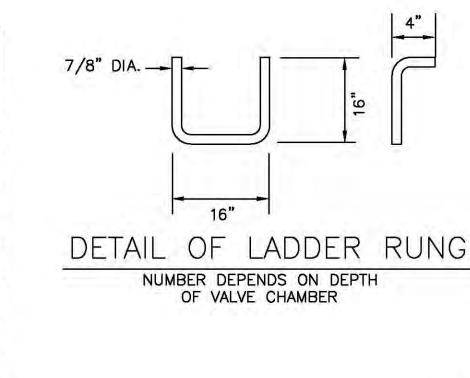
VALVE CHAMBER SCHEDULE

SIZE	A	В	C (MIN)	D	E	F
20"	1'-4"	2'-4"	5'-0"	1'-3"	2'-3"	4'-0"
24"	1'-4"	2'-4"	5'-0"	1'-3"	2'-3"	4'-0"
30"	1'-9"	2'-9"	5'-0"	1'-6"	2'-6"	4'-6"
36"	2'-0"	3'-0"	5'-0"	2'-0"	2'-9"	5'-0"
42"	2'-3"	3'-6"	5'-0"	2'-4"	3'-0"	5'-0"
48"	2'-6"	4'-0"	5'-0"	2'-8"	3'-3"	5'-0"

NOTE: FOR VALVE STEM EXTENSION AND BRACING DETAIL SEE SM-STD6

CHAMBER FOR GATE VALVE 20" AND OVER SCALE: 3/8" = 1'-0"

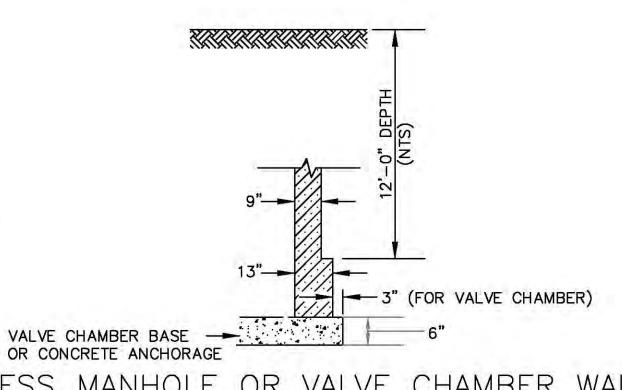
- GATE VALVE WITH BYPASS



3'-6" 2'-6"

3'-6" 2'-6"

3'-4" 2'-6"



ACCESS MANHOLE OR VALVE CHAMBER WALL DETAIL FOR DEPTHS EXCEEDING 12'-0" SCALE: 3/8" = 1'-0"

C.W.D. REFERENCE DWG. No SM-32, SM-578B

	REVISIO	NS	CTANIT		DETAILS			
NO. DATE BY		BY	STANDARD DETAILS					
				NT OF F DIVISION OF W CLEVELAND, (
			SUBJECT_VALVE_VAU					
			ACCESS MA	7 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -				
-	-	-	& ANCHOR	AGE, TIPE	В			
			DRAWN BY DLT\PB DESIGNED BY	SCALE AS SHOWN	5.5 TeV. (5.5E)			
			CHECKED BY	DATE 10/1/97	No. SM-STD3			

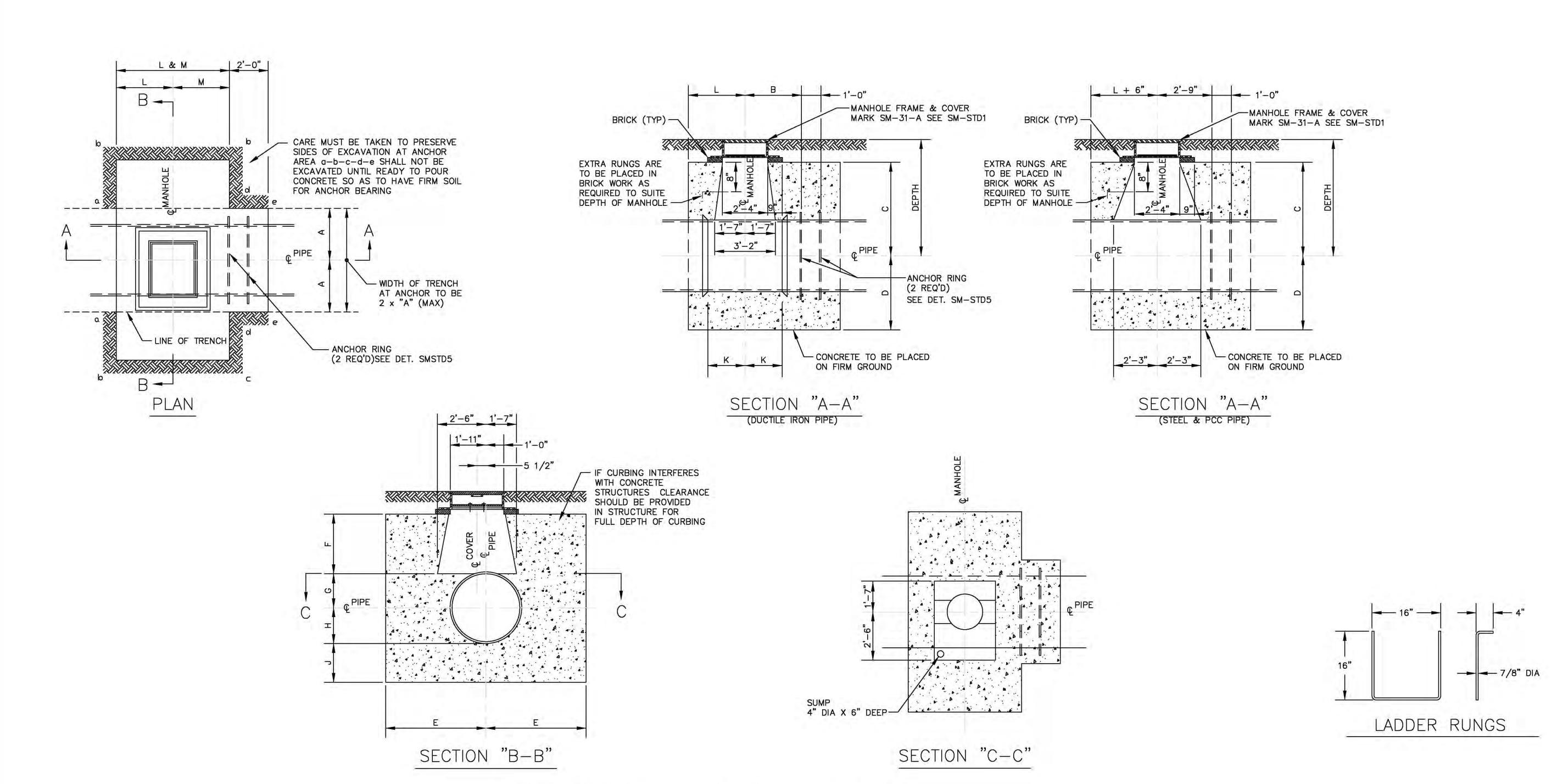
37.250" 7'-0" 2'-7" 2'-9" 2'-10" 3'-7" 5'-0" 1'-6 5/8" 2'-0" 3'-4" 2'-6" 43.563" 7'-0" 2'-10" 2'-9" 3'-1" 4'-4" 5'-2" 1'-9 3/4" 2'-6" 3'-6" 2'-6" 48" 49.625" 7'-0" 3'-1" 2'-9" 3'-4" 5'-0" 5'-6" 2'-0 13/16" 2'-10" 3'-6" 2'-6" *ON DUCTILE IRON PIPE ALTERNATE ACCESS MANHOLE OUTLET SHALL BE A 24" FLANGED OUTLET TEE. A DISHED OR RIBBED BLIND FLANGE RATED FOR MINIMUM 250PSI SHALL BE USED FOR THE COVER. NOTE: OUTSIDE DIAMETERS OF STEEL PIPE ARE BASED ON MAXIMUM 10 FOOT DEPTH. SEE SPECIFICATIONS, PART E, SECTION 16-3

49.00" 7'-0" 3'-1" 2'-9" 3'-6" 4'-7" 5'-2" 2'-0 1/2" 2'-6"

55.50" 7'-0" 3'-4" 2'-9" 3'-7" 5'-2" 5'-6" 2'-3 3/4" 2'-10"

2'-4" | 2'-9" | 2'-7" | 3'-4" | 5'-0" | 1'-3 5/8"

7'-0"



ACCESS MANHOLE AND ANCHORAGE - TYPE "A"

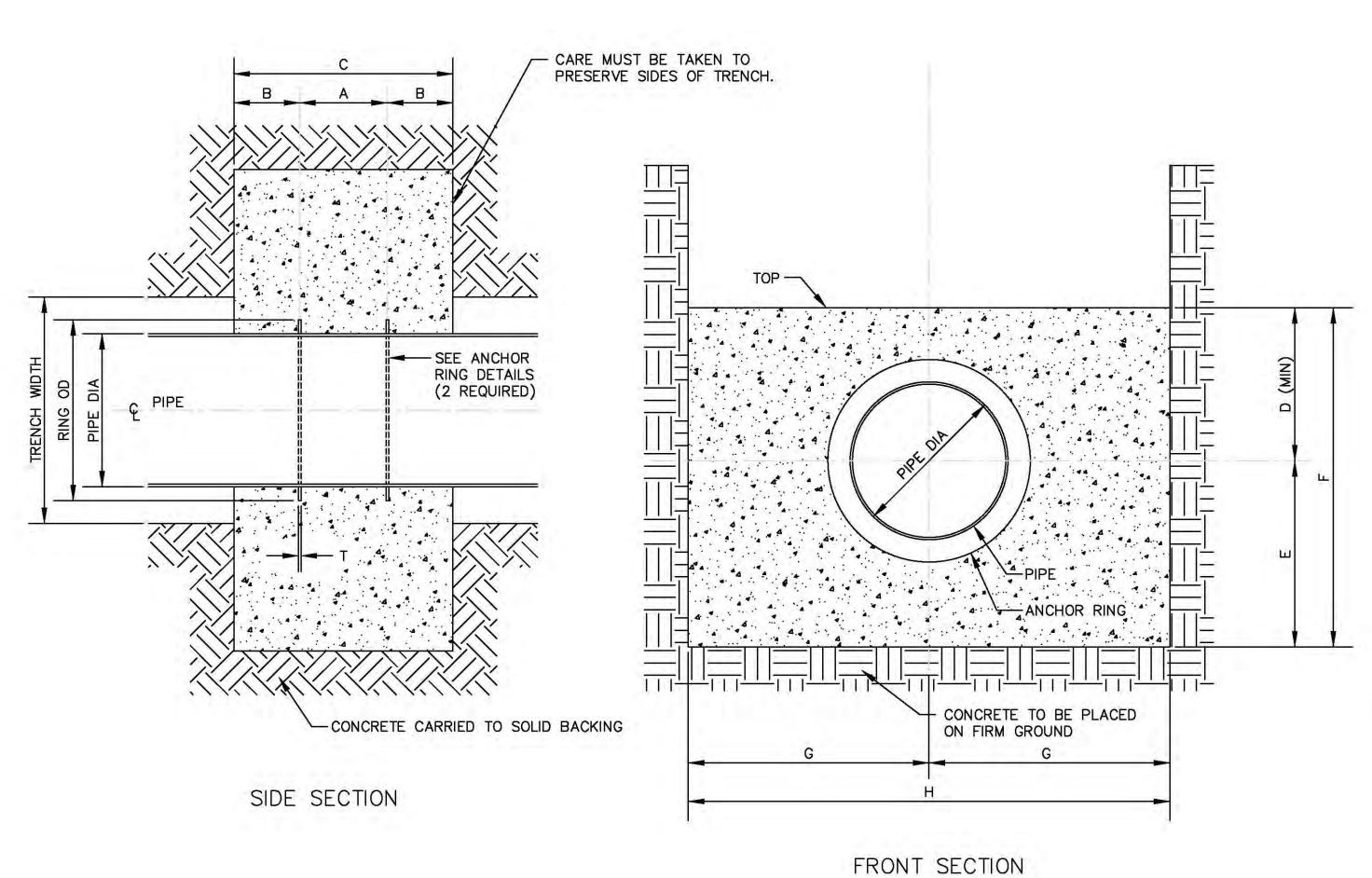
SCALE: 3/8" = 1'-0"

ACCESS MANHOLE - TYPE A SCHEDULE

	PIPE SIZE	PIPE O.D.	DEPTH (MIN)	DEPTH (MAX)	A (MAX)	B (MIN)	C (MIN)	D (MIN)	E (MIN)	F (MIN)	G & H	J (MIN)	К	L (MIN)	M (MIN)
6.4	30"	32.00"	5'-6"	7'-0"	2'-4"	3'-1"	4'-4"	3'-4"	5'-0"	3'-0"	1'-4"	2'-0"	2'-1"	3'-4"	2'-10"
∄[36"	38.30"	5'-6"	7'-0"	2'-7"	2'-8"	4'-4'	3'-7"	5'-0"	2'-8 7/8"	1'-7 1/8"	2'-0"	1'-8"	3'-4"	2'-6"
DUCTILE	42"	44.50"	6'-0"	7'-0"	2'-10"	2'-11"	4'-10"	4'-4"	5'-2"	2'-11 3/4"	1'-10 1/4"	2'-6"	1'-11"	3'-4"	2'-8"
	48"	50.80"	6'-0"	7'-0"	3'-2"	3'-2"	4'-10"	5'-0"	5'-6"	2'-8 5/8"	2'-1 3/8"	2'-10"	2'-2"	3'-4"	2'-11"
	30"	35.50"	5'-6"	7'-0"	2'-6"	2'-9"	4'-4"	3'-6"	5'-0"	2'-10 1/4"	1'-5 3/4"	2'-0"	Ta-	3'-4"	2'-6"
G	36"	42.00"	5'-6"	7'-0"	2'-9"	2'-9"	4'-4"	3'-9"	5'-0"	2'-7"	1'-9"	2'-0"	=	3'-4"	2'-6"
PC	42"	49.00"	6'-0"	7'-0"	3'-1"	2'-9"	4'-10"	4'-7"	5'-2"	2'-9 1/2"	2'-0 1/2"	2'-6"	15401	3'-6"	2'-6"
	48"	55.50"	6'-0"	7'-0"	3'-4"	2'-9"	4'-10"	5'-2"	5'-6"	2'-6 1/4"	2'-3 3/4"	2'-10"	1050	3'-6"	2'-6"
H	30"	31.188"	5'-6"	7'-0"	2'-4"	2'-9"	4'-4"	3'-4"	5'-0"	3'-0 3/8"	1'-3 5/8"	2'-0"		3'-4"	2'-6"
딥	36"	37.250"	5'-6"	7'-0"	2'-7"	2'-9"	4'-4"	3'-7"	5'-0"	2'-9 3/8"	1'-6 5/8"	2'-0"	- nere	3'-4"	2'-6"
STE	42"	43.563"	6'-0"	7'-0"	2'-10"	2'-9"	4'-10"	4'-4"	5'-2"	3'-0 1/4"	1'-9 3/4"	2'-6"	11. 0 11	3'-6"	2'-6"
	48"	49.625"	6'-0"	7'-0"	3'-1"	2'-9"	4'-10"	5'-0"	5'-6"	2'-9 3/16"	2'-0 13/16"	2'-10"	E = 4	3'-6"	2'-6"

NOTE: WHERE DEPTH OF WATER MAIN TO PIPE © EXCEEDS 7'-0" USE TYPE "B" ACCESS MANHOLE- SEE SM-STD3

	REVISIO	NS	CTAN	DADD	DETAILS						
NO.	DATE	BY	STANDARD DETAILS								
			The state of the s	DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO							
			SUBJECT ACCESS MA		"A" DETAILS						
			DRAWN BY DLT\PB DESIGNED BY CHECKED BY	SCALE AS NOTED DATE 10/1/97	No SM-STD4						

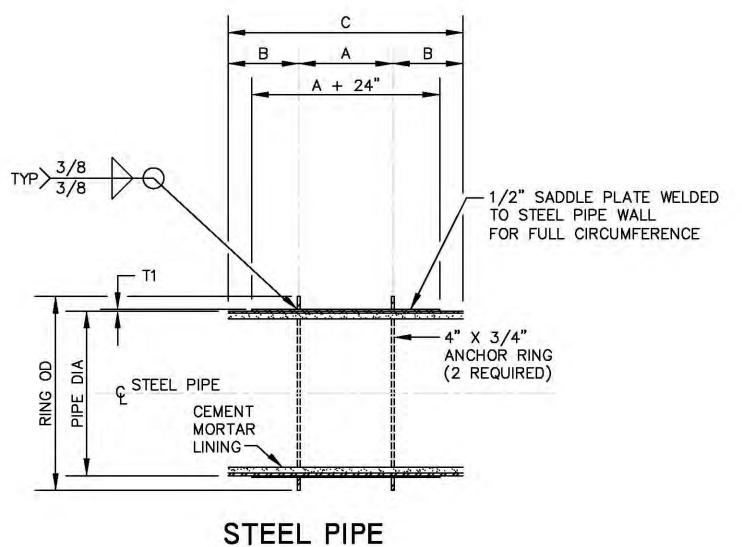


PLAIN ANCHOR AND ANCHORAGE DETAIL

- 1. ALL PIPE AND FITTING THICKNESSES SHALL BE AS SPECIFIED.
- 2. ALL PIPE JOINTS SHALL BE OF THE TYPE SPECIFIED OR AS SHOWN ON APPROVED DETAILED SHOP DRAWINGS.
- 3. ALL WELDS, REINFORCEMENT PLATES AND OTHER PERTINENT INFORMATION SHALL BE OF THE TYPE AND SIZE SHOWN ON APPROVED SHOP DRAWINGS.
- 4. ALL WELDS SHALL BE SHOP WELDS AND SHALL BE FULL AND CONTINUOUS.
- 5. ALL JOINTS NOT WELDED SHALL BE BONDED TO MAKE THE ENTIRE STRUCTURE ELECTRICALLY CONTINUOUS.

USING HI-NICKEL ROD DUCTILE IRON ANCHOR RING (2 REQUIRED) C DUCTILE IRON PIPE

DUCTILE IRON PIPE



T1: FOR THICKNESS OF STEEL PIPE SEE DETAILED SPECIFICATIONS, PART E, SECTION 3-6

A + 24"1/2" SADDLE PLATE WELDED TO STEEL CYLINDER FOR FULL CIRCUMFERENCE TENSION WOUND CIRCUMFERENTIAL — 4" X 3/4" ANCHOR RING (2 REQUIRED) STEEL CYLINDER -\ - Ampart - respective PCC PIPE

ANCHOR RING DETAILS

NOTE: RING DIAMETERS AND RING THICKNESS ARE MINIMUMS, DIAMETERS ARE/OR THICKNESS SHALL BE INCREASED WHEN WORKING PRESSURES EXCEED 150PSI

ANCHOR AND FLANGE SCHEDULE

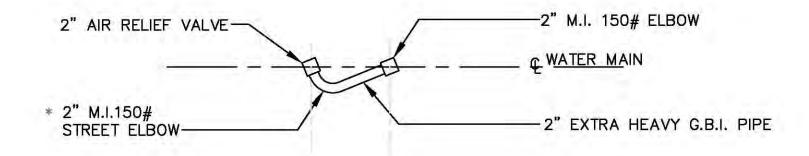
	DIA	Α	В	С	D	E	F	G	H	TRENCH WIDTH	RING OD (MIN)	T (MIN)	w
				* *	(MIN)	(MIN)	(MIN)	(MIN)	(MIN)	(MAX)	DUCTIL	E IRON PIP	E
	20"	1'-0"	1'-0"	3'-0"	2'-3"	2'-3"	4'-6"	3'-6"	7'-0"	4'-0"	25.70"	1/2"	3/8"
	24"	1'-0"	1'-0"	3'-0"	2'-8"	3'-0"	5'-8"	4'-0"	8'-0"	4'-6"	30.25"	1/2"	7/16"
	30"	1'-0"	1'-3"	3'-6"	3'-0"	3'-6"	6'-6"	5'-0"	10'-0"	5'-0"	36.50"	5/8"	1/2"
	36"	1'-0"	1'-3"	3'-6"	3'-3"	3'-9"	7'-0"	5'-6"	11'-0"	5'-6"	43.40"	5/8"	1/2"
¢	42"	2'-0"	1'-6"	5'-0"	3'-6"	4'-6"	8'-0"	6'-0"	12'-0"	6'-0"	49.50"	3/4"	5/8"
•	48"	2'-0"	1'-6"	5'-0"	4'-0"	5'-0"	9'-0"	6'-6"	13'-0"	6'-8"	56.50"	3/4"	5/8"

- NOTES: 1.) RING DIAMETERS AND RING THICKNESS ARE MINIMUMS. DIAMETER AND/ OR THICKNESS SHALL BE INCREASED WHEN WORKING PRESSURES EXCEED 150PSI
 - * * 4.) FOR PLAIN ANCHORS ONLY.

	REVISIO	NS	CTANDADD DETAIL C							
NO.	DATE	BY	STANDARD DETAILS							
			DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO							
			SUBJECT ANCHOR RING AND PLAIN							
			CONCRETE ANCHOR DETAILS							
			DRAWN BY DLT\PB SCALE							
			DESIGNED BY 1" = 1'-0" NO. SM-STD 5							

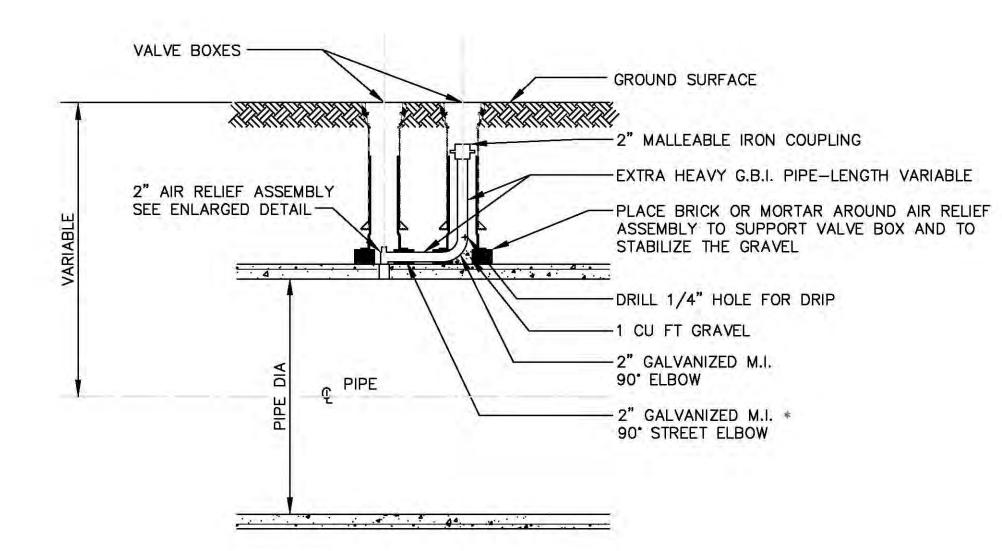
2'-0"	1'-6"	5'-0"	4'-0"	5'-0"	9'-0"	6'-6"	13'-0"	6'-8"	
NO DIAME	TERC AND	DING THE	OKNIECO	ADE M	MIMILIMO	DIAMET	ED AND /	OD THICK	UEC.

- * 2.) FOR ANCHORAGE ON ACCESS MANHOLES, "TYPE A" AND "TYPE B", ON 42" AND 48" PIPE, DIMENSION "A" IS 1'-0".
- * 3.) FOR ANCHORAGE ON ACCESS MANHOLES, TYPE "A" AND TYPE "B", DIMENSION "B" IS 1'-0".



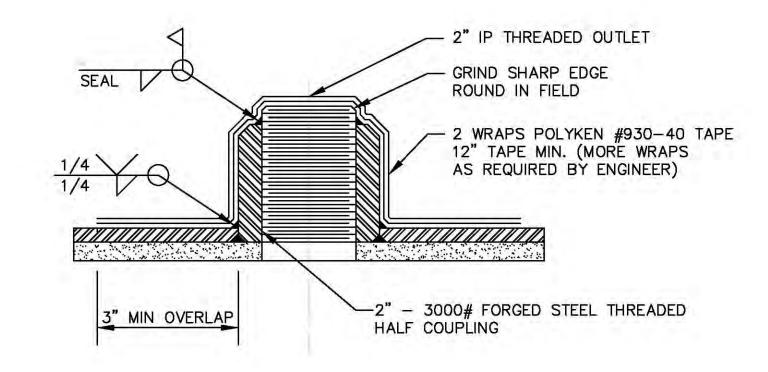
PLAN

* MAY BE DELETED AND STRAIGHT PIECE
FROM VALVE TO RISER USED.

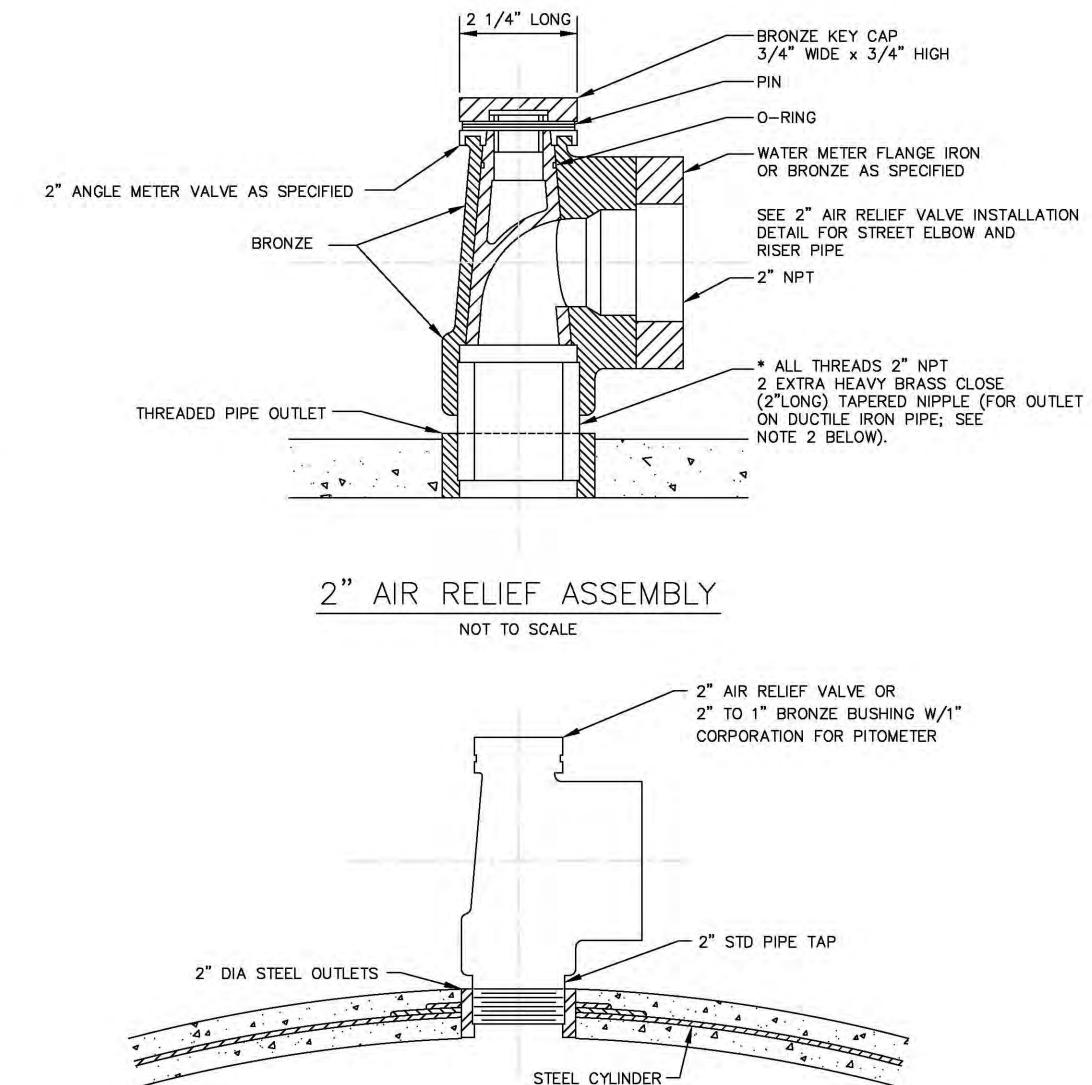


DOUBLE VALVE BOX ASSEMBLY

2" AIR RELIEF VALVE INSTALLATION DETAIL NOT TO SCALE



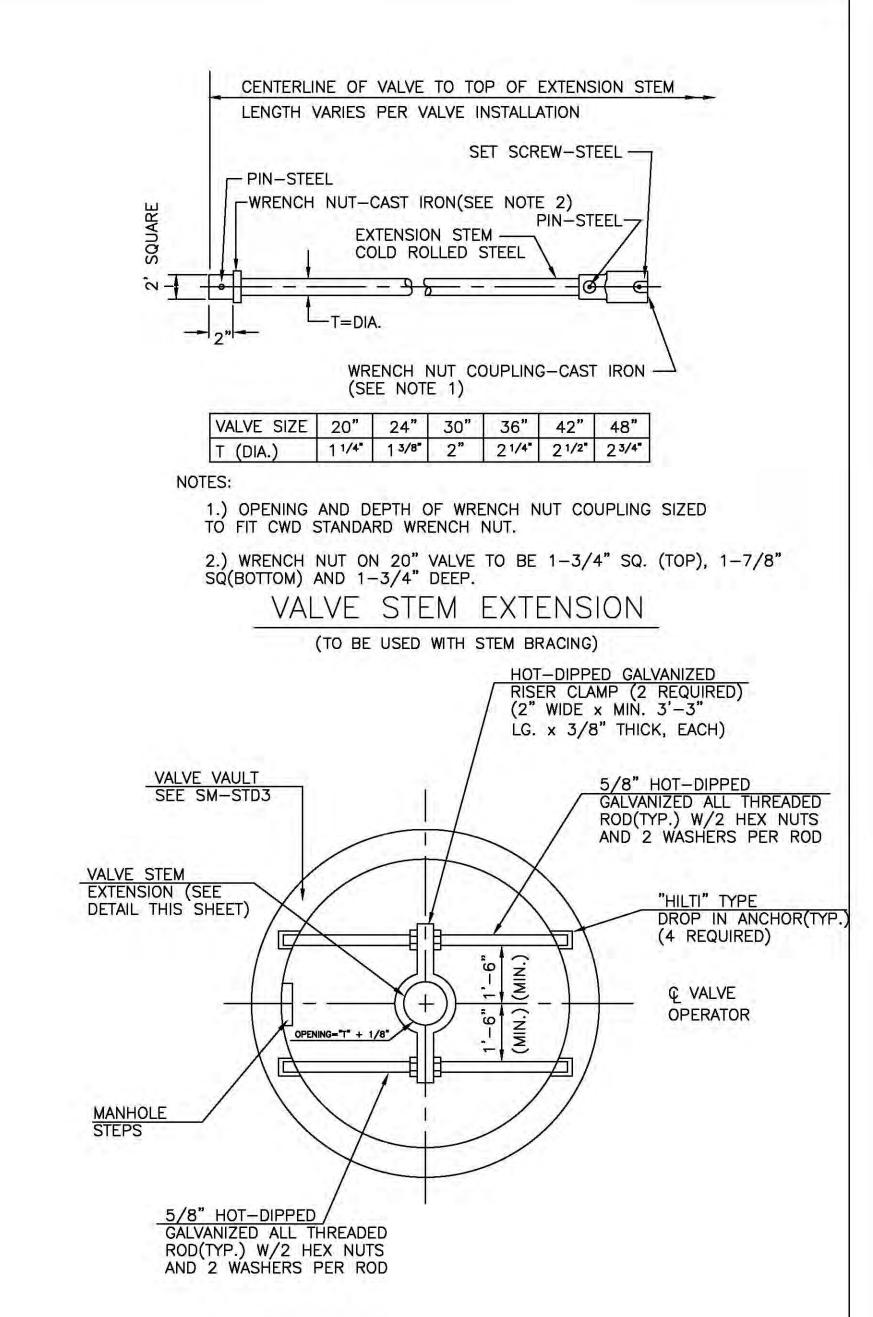
2" IRON PIPE THREADED OUTLET
FOR AIR RELIEF VALVE OR PITOMETER
NOT TO SCALE
STEEL PIPE



ENLARGED DETAIL SHOWING CONNECTION FOR AIR RELIEF VALVE OR PITOMETER NOT TO SCALE P.C.C. PIPE

NOTES

- 1. ALL THREADED OUTLETS SHALL BE FURNISHED AND SHIPPED WITH MALLEABLE IRON PLUGS IN PLACE.
- 2. ON DUCTILE IRON PIPE, FOR 2" I.P. THREADED OUTLET FOR 2" AIR RELIEF ASSEMBLY OR 2" PITOMETER TAP CONTRACTOR SHALL FURNISH PIPE WITH EITHER WELDED TAPPED BOSS OR APPROVED 2" I.P. OUTLET DOUBLE STRAP SADDLE.
- 3. 2" I.P. OUTLET FOR PITOMETERS SHALL BE FURNISHED WITH 2" TO 1" BRONZE BUSHING AND 1" BRONZE CORPORATION VALVE.
- 4. FOR PITOMETER VAULT DETAILS SEE DETAIL DWG. SM-STD8



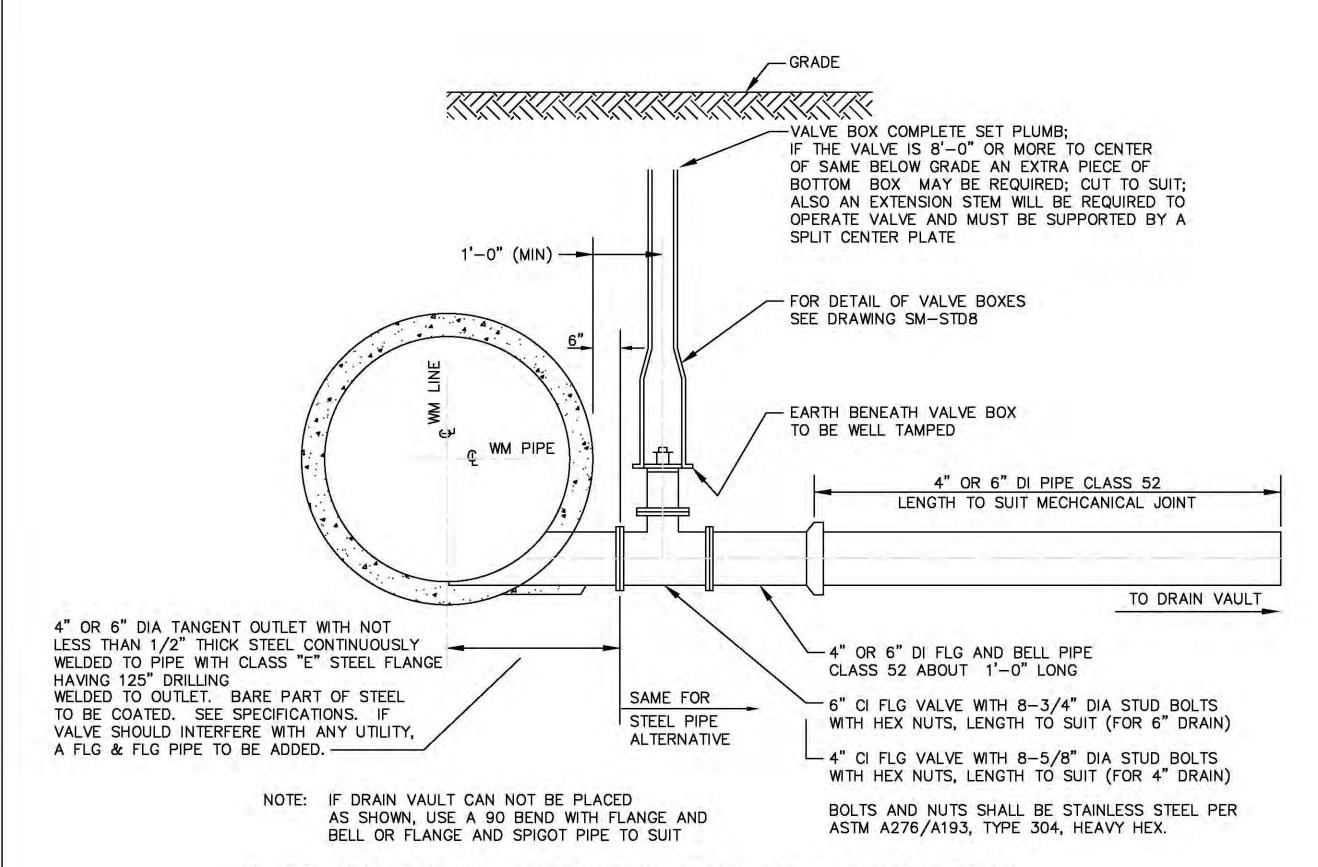
VALVE STEM EXTENSION AND STEM BRACING DETAIL

NOTES:

- 1) VALVE STEM EXTENSION AND BRACING REQUIRED WHERE TOP OF VALVE WRENCH NUT IS GREATER THAN 4 FEET BELOW FINISHED GRADE.
- 2) ARRANGEMENT OF THREADED RODS AND RISER CLAMPS SHALL BE SET VERTICALLY OVER VALVE WRENCH NUT.
- 3) IN LIEU OF "HILTI" TYPE ANCHORS THREADED ROD MAY BE BEST SET IN 4" DEEP x 3/4" DIAMETER HOLES FILLED WITH EPOXY GROUT.
- 4) ALL THREADED RODS, NUTS AND WASHERS, AND RISER CLAMPS SHALL BE FIELD COATED WITH BITUMASTIC PAINT AS SPECIFIED.

C.W.D. REFERENCE No. SM-292A

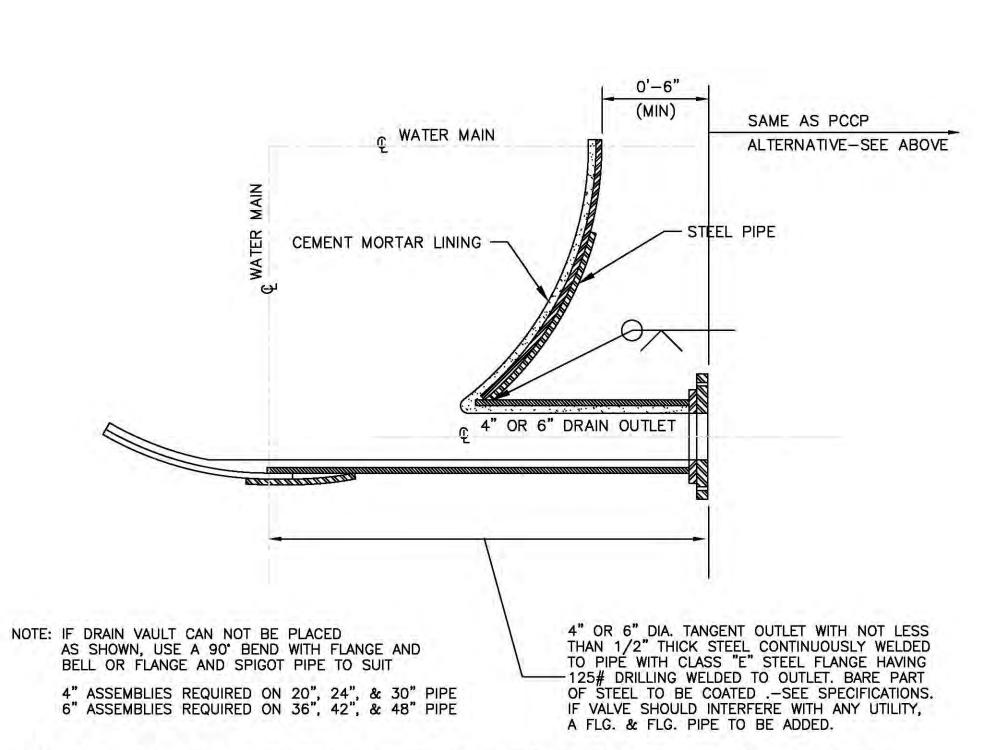
	REVISIO	NS	CTANDADD DETAILS	
NO.	DATE	BY	STANDARD DETAILS	
			DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO	
			SUBJECT 2" AIR RELIEF DETAILS, 2" OUTL	ΕT
			DETAILS FOR AIR RELIEF/PITOMETER	
			DRAWN BY DLT\PB SCALE	
-	1 3		DESIGNED BY NONE CHECKED BY DATE 10/1/97 NO. SM-STD6	
	1		CHECKED BYDATE 10/1/97 NO. 3101 3100	



4" OR 6" DRAIN ASSEMBLY FOR PCC PIPE DETAIL

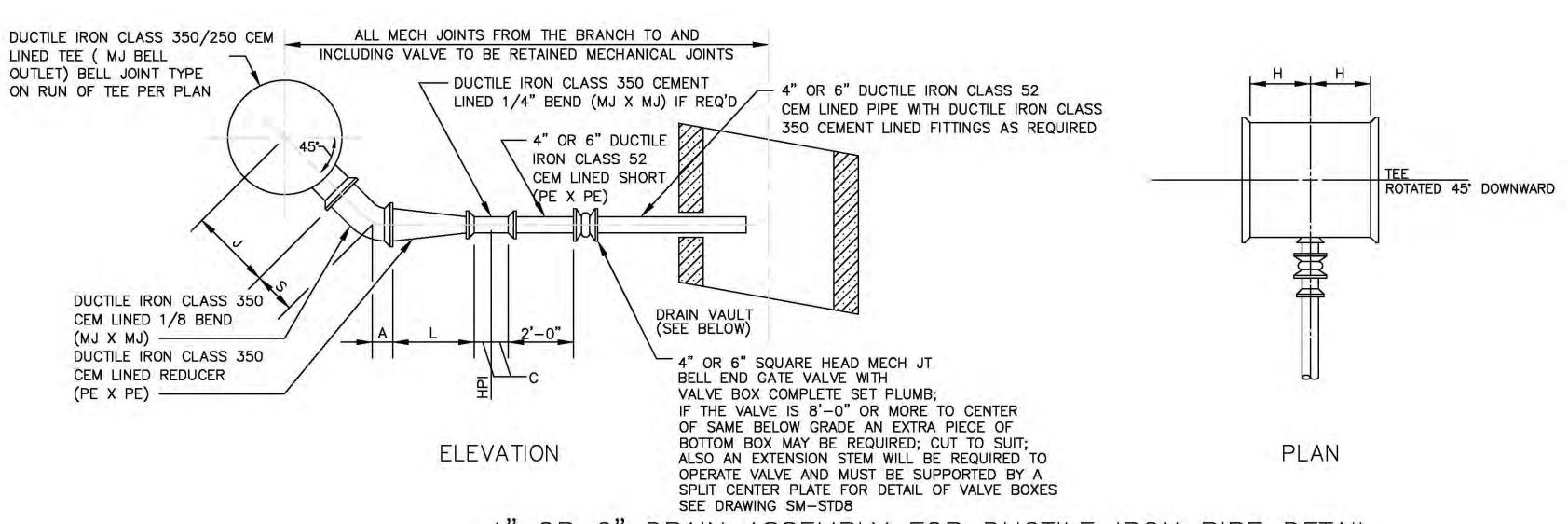
NOT TO SCALE

4" ASSEMBLIES REQUIRED ON 20", 24", & 30", PIPE 6" ASSEMBLIES REQUIRED ON 36", 42", & 48", PIPE



4" OR 6" TANGENTIAL OUTLET FOR STEEL PIPE DETAIL

NOT TO SCALE



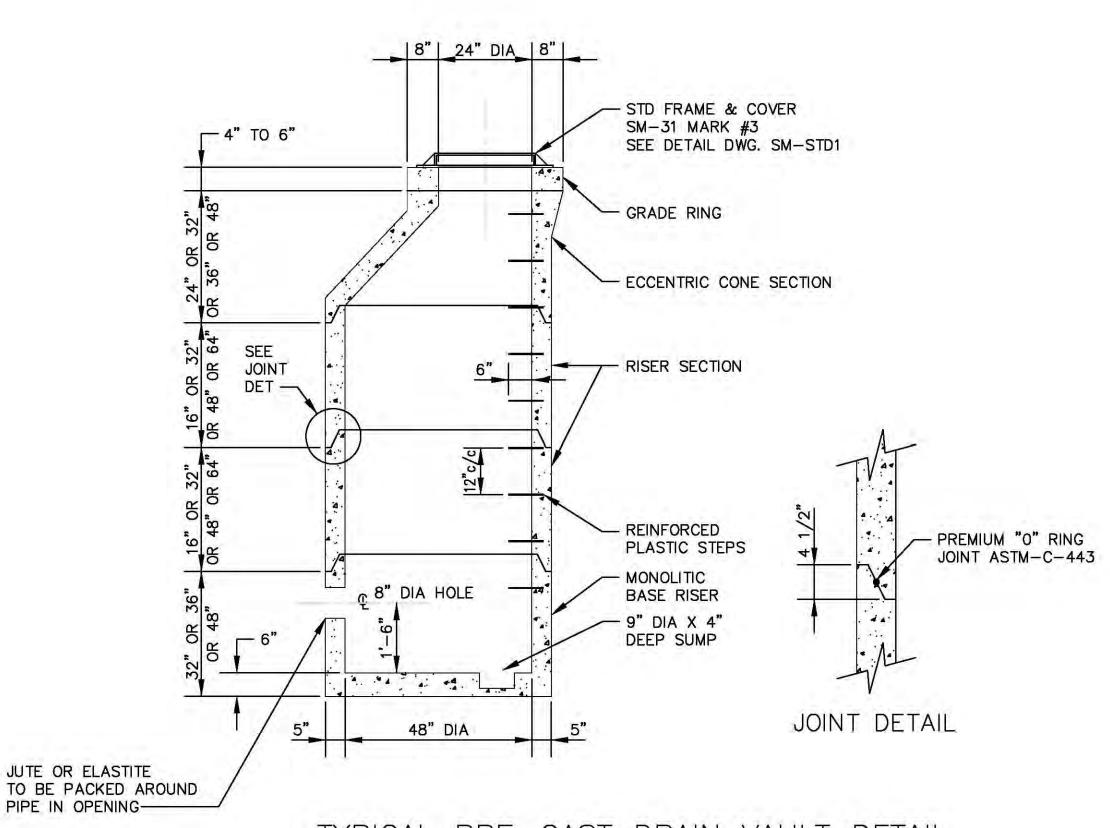
4" OR 6" DRAIN ASSEMBLY FOR DUCTILE IRON PIPE DETAIL

NOT TO SCALE

4" ASSEMBLIES REQUIRED ON 20", 24", & 30", PIPE 6" ASSEMBLIES REQUIRED ON 36", 42", & 48", PIPE

DUCTILE IRON DRAIN ASSEMBLY-SCHEDULE

	TEE		1/8	BEND	REDU	CER	1/4 BE	ND
SIZE	Н	J	S	Α	SIZE	L	4"	6"
20"X 6"	14"	17"	13"	5"	6"X 4"	25"	6 1/2"	_
24"X 6"	15"	19"	13"	5"	6"X 4"	25"	6 1/2"	-
30"X 6"	18"	23"	13"	5"	6"X 4"	25"	6 1/2"	
36"X 8"	20"	26"	13.5"	5.5"	8"X 4"	27"	6 1/2"	_
36"X 8"	20"	26"	13.5"	5.5"	8"X 6"	27"		8"
42"X12"	23"	30"	15.5"	7.5"	12"X 6"	30"		8"
48"X12"	26"	34"	15.5"	7.5"	12"X 6"	30"	- 4 -E	8"

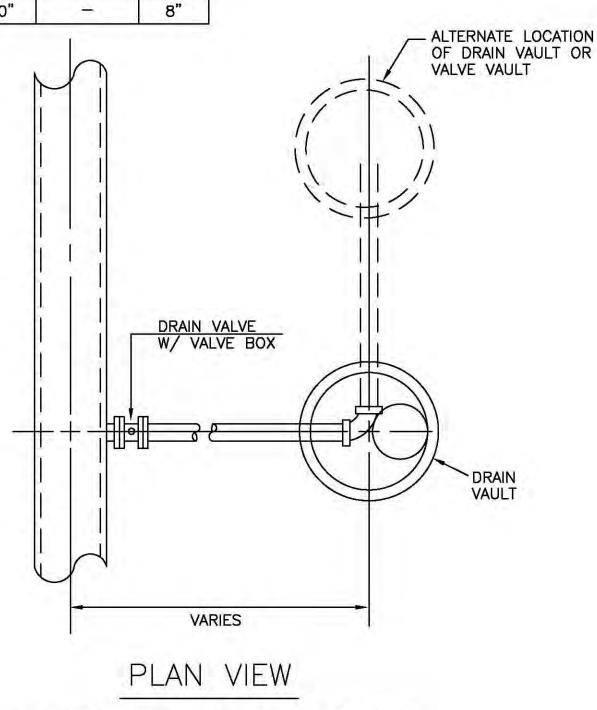


TYPICAL PRE-CAST DRAIN VAULT DETAIL NOT TO SCALE

NOTES:

JUTE OR ELASTITE

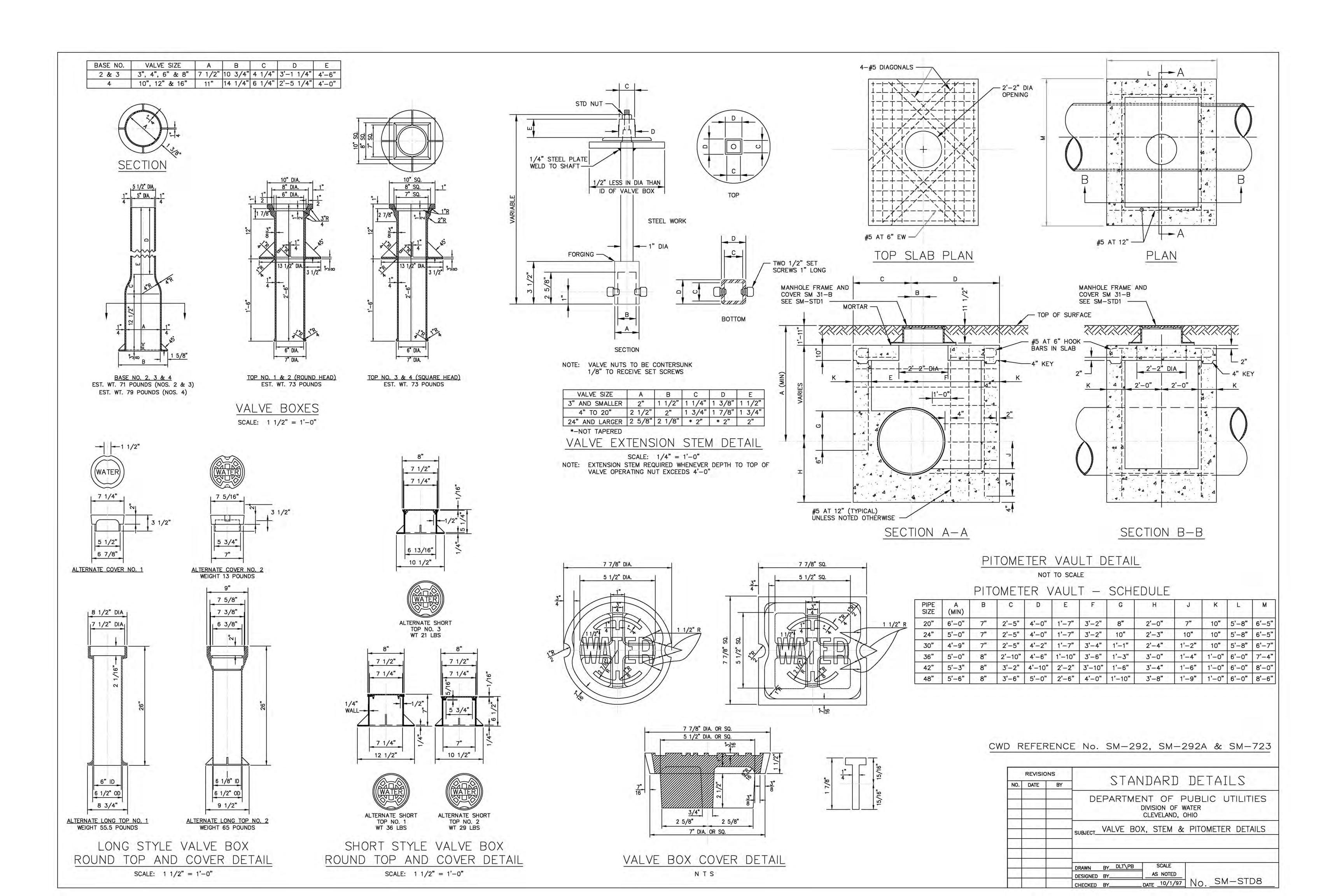
REINFORCING TO CONSIST OF WELDED STEEL WIRE: 9 GAUGE WIRE AT 12" c/c VERTICALLY AND 4 GAUGE WIRE AT 4" c/c HORIZONTALLY PLACED IN CENTER OF WALL.

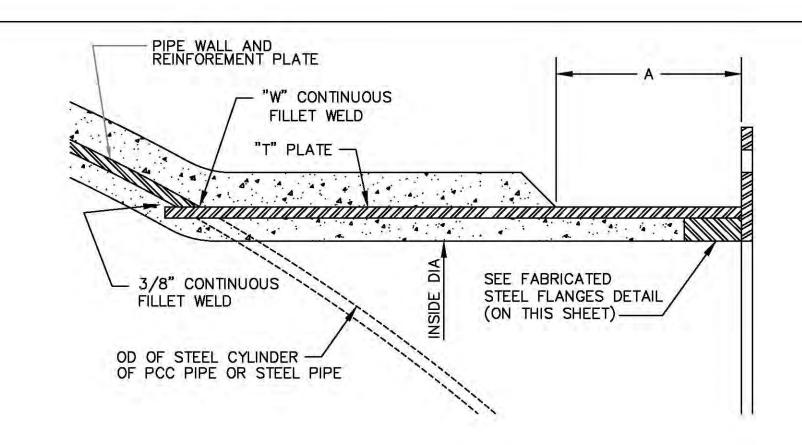


TYPICAL DRAIN ASSEMBLY

N.T.S.

	REVISIO	NS	CTANDADD DETAILS
NO.	DATE	BY	STANDARD DETAILS
			DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO
			SUBJECT_ DRAIN ASSEMBLY DETAILS
			OUTLET/ DRAIN/ VAULT DETAILS
			DRAWN BY DLT\PB SCALE DESIGNED BY NONE
=1	1		CHECKED BY DATE 10/1/97 NO. SM-STD7



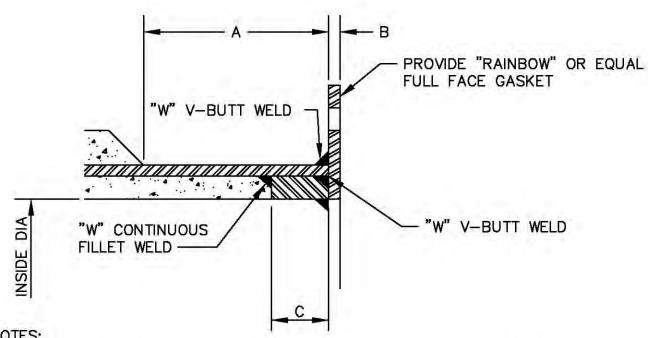


FLANGED OUTLET ON PRESTRESSED CONCRETE CYLINDER PIPE

AND STEEL PIPE

NOTE: DIMENSIONS SHOWN HEREON ARE MINIMUM AND SHALL BE INCREASED ACCORDINGLY PER DESIGN AND PRESSURE REQUIREMENTS

> WHERE "INSULATED " FLANGES ARE REQUIRED OR CALLED FOR THE FLANGE BOLT HOLE SHALL BE DRILLED 1/16" LARGER TO ACCOMODATE THE BOLT INSULATED SLEEVES.



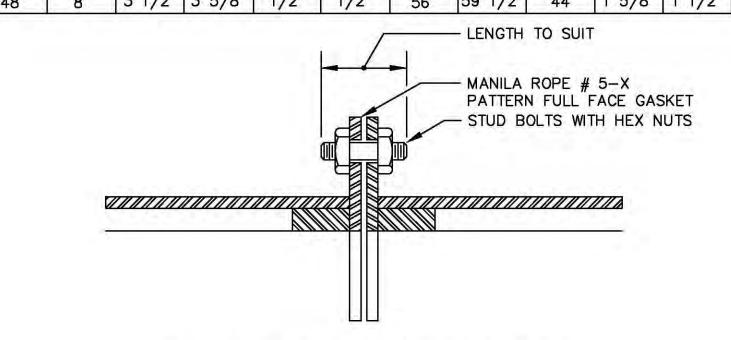
NOTES:

- 1. CAST FORGED OR ROLLED STEEL FLANGES MAY BE USED INSTEAD OF FABRICATED STEEL.
- 2. FLANGES SHALL BE CLASS "E" (RING) ALL FLANGES SHALL BE DRILLED TO AMERICAN 125 LB CAST IRON FLANGE STANDARD.
- 3. ALL BOLTS AND NUTS SHALL BE STAINLESS STEEL , ASTM A 276/A193/A194 TYPE 304, HEAVY HEX

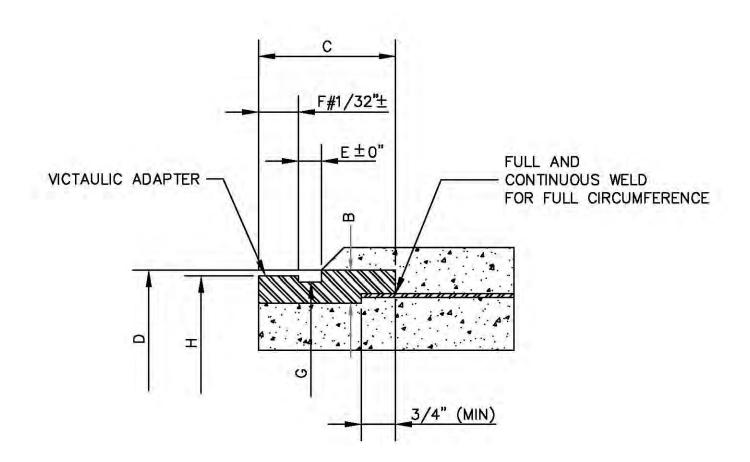
FABRICATED STEEL FLANGES DETAIL

FABRICATED STEEL FLANGES-SCHEDULE

INSIDE	Α	В	C	"T"	W	BC	OD	H	OLE	BOLT
DIA						1		NO.	SIZE	SIZE
12"	8"	1 3/4"	1 7/8"	1/4"	1/4"	17"	19"	12	1"	7/8"
16"	8"	2"	2 1/8"	1/4"	1/4"	21 1/4"	23 1/2"	16	1 1/8"	1"
20"	8"	2 3/8"	2 1/2"	1/4"	1/4"	25"	27 1/2"	20	1 1/4"	1 1/8"
24"	8"	2 5/8"	2 3/4"	5/16"	5/16"	29 1/2"	32"	20	1 3/8"	1 1/4"
30"	8"	2 7/8"	3"	3/8"	3/8"	36"	38 3/4"	28	1 3/8"	1 1/4"
36"	8"	3 1/4"	3 3/8"	3/8"	3/8"	42 3/4"	46"	32	1 5/8"	1 1/2"
42"	8"	3 3/8"	3 1/2"	7/16"	7/16"	49 1/2"	53"	36	1 5/8"	1 1/2"
48"	8"	3 1/2"	3 5/8"	1/2"	1/2"	56"	59 1/2"	44	1 5/8"	1 1/2"



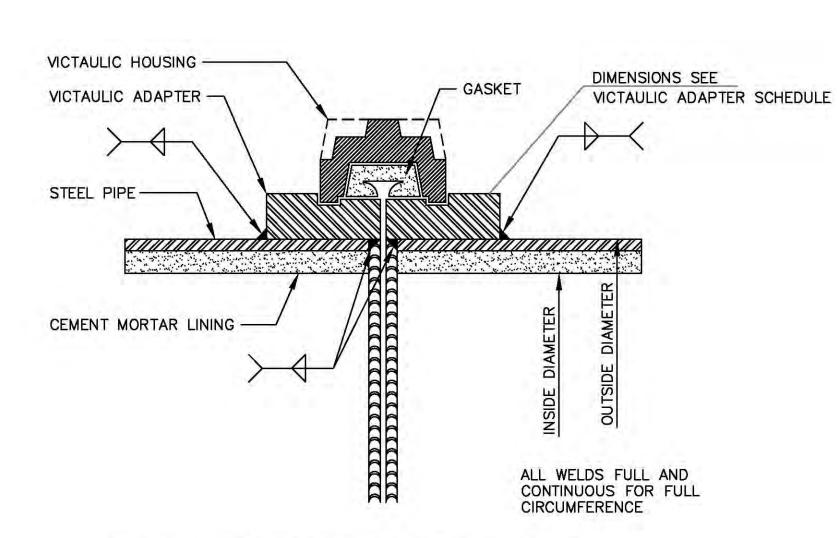
FLANGE CONNECTIONS DETAIL (SECTIONS THROUGH Q)



SHOULDERED PIPE END FOR VICTAULIC COUPLING

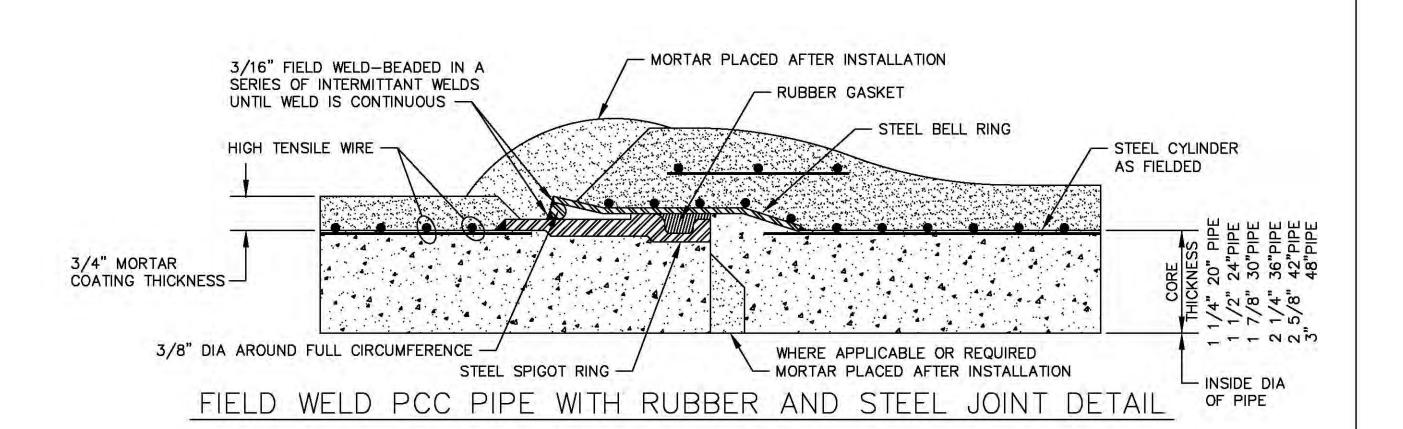
(PCC PIPE) (STYLE 44) VICTAULIC ADAPTER-SCHEDULE

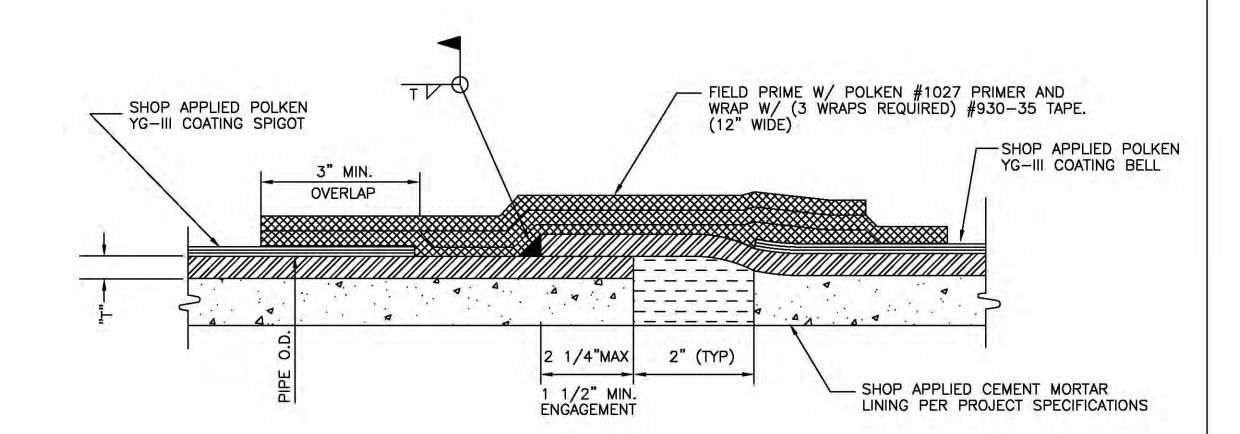
SIZE	В	С	D	E	F	G	Н
20"	1"	4"	23 1/4"	3/4"	1 3/16"	22.34"	22.87"
24"	1"	4"	27 1/2"	3/4"	1 3/16"	26.59"	27.13
30"	1 1/4"	4 1/2"	34 1/8"	1"	1 3/4"	33.00"	33.75"
36"	1 1/4"	4 1/2"	40 7/16"	1"	1 3/4"	39.43"	40.19"
42"	1 1/4"	4 1/2"	47 1/8"	1 1/4"	1 3/4"	45.81"	46.63"
48"	1 1/2"	4 1/2"	53 7/8"	1 1/4"	1 3/4"	52.19"	53.13"



VICTAULIC COUPLING-STYLE 44

(STEEL PIPE) NOTE: DUCTILE IRON-PIPE ENDS SHALL BE SHOULDERED JOINTS OF EITHER CAST PIPE OR WITH WELDED END RING, ADAPTED FOR INSTALLATION OF A STYLE 44 JOINT AND COUPLING CONFORMING TO THE DIMENSIONS SHOWN HEREON.



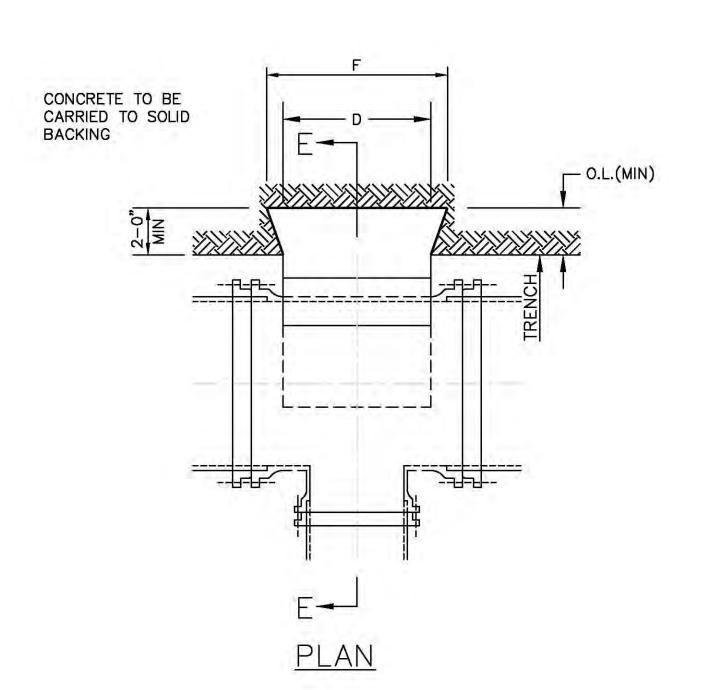


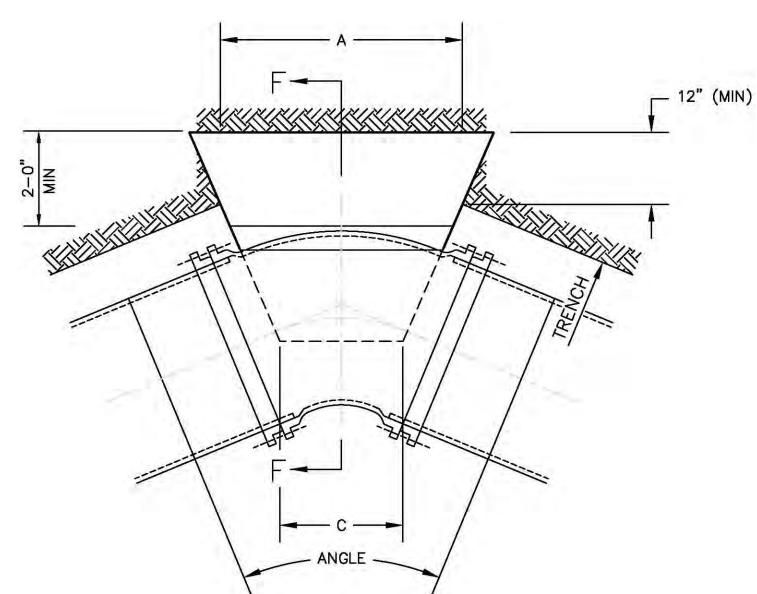
- 1. FOR STEEL PIPE THICKNESS "T" AND PIPE O.D. SEE DETAILED SPECIFICATIONS
 - 2. FOR PIPE SIZES 20" THRU 30" ONE(1) FULL AND CONTINUOUS FILLET WELD ON OUTSIDE OF LAP JOINT FOR FULL JOINT CIRCUMFERENCE IS REQUIRED.
 - FOR PIPE SIZES 36" THRU 48" ONE(1) FULL AND CONTINUOUS FILLET WELD
 ON OUTSIDE AND ONE (1) FULL AND CONTINUOUS FILLET WELD ON INSIDE OF LAP
 JOINT, EACH FOR FULL JOINT CIRCUMFERENCE, IS REQUIRED.

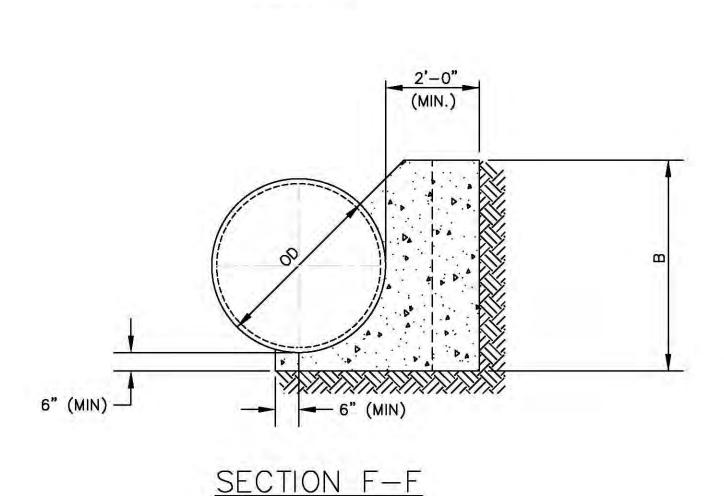
STEEL PIPE FIELD WELDED JOINT DETAIL

GENERAL NOTE: FOR FEILD WELD JOINTS ALL SUCH WELDS SHALL BE FILLET WELDS MADE FOR THE FULL JOINT CIRCUMFERENCE, WELDS MAY BE MADE WITH A "DOUBLE PASS."

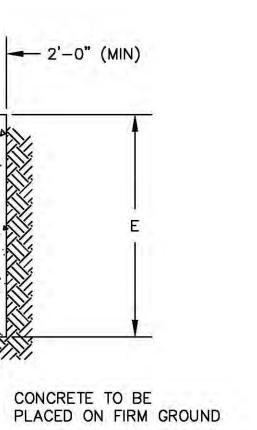
REVISIONS		NS	CTANDADD DETAILS			
NO.	DATE	BY	STANDARD DETAILS			
			DEPARTMENT OF PUBLIC UTILITIE DIVISION OF WATER CLEVELAND, OHIO	ES		
			SUBJECT FLANGE AND VICTAULIC DETAIL	S;		
			PCCP AND STEEL PIPE WELDED JOI	NTS		
			DRAWN BY DLT\PB SCALE NONE			
			CHECKED BY DATE 10/1/97 NO. SM-STD	9		







<u>PLAN</u>



SECTION E-E

6" (MIN) -

CONCRETE PIERS FOR TEES NOT TO SCALE

- 6" (MIN)

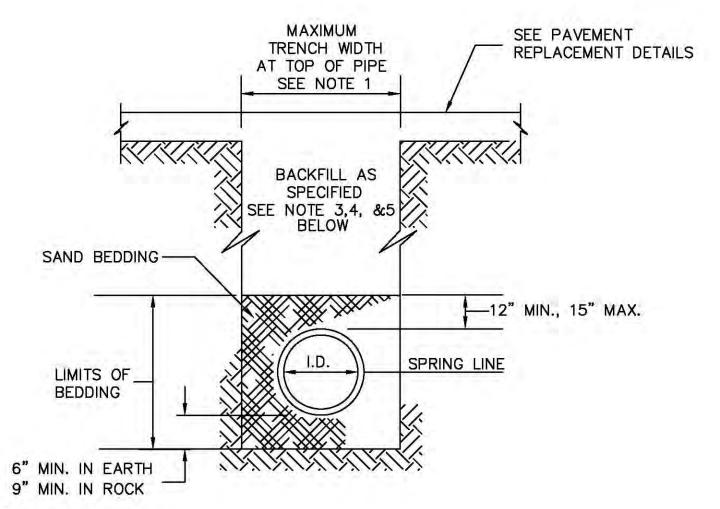
PIPE SIZE	D (APPROX.)	E (MIN)	F (MIN)
6"-8"	1'-6"	1'-6"	3'-6"
12"	2'-0"	1'-10"	4'-0"
16"	2'-6"	2'-2"	4'-6"
20"	3'-0"	3'-2"	5'-0"
24"	3'-8"	3'-8"	5'-8"
30"	4'-2"	4'-2"	6'-2"
36"	4'-8"	4'-8"	6'-8"
42"	5'-2"	5'-4"	7'-2"
48"	5'-8"	5'-10"	7'-8"

CONCRETE PIERS FOR BENDS NOT TO SCALE

CONCRETE PIERS-SCHEDULE

	11-1/4°, 22-1/2°, 45°				
PIPE SIZE	A (MIN)	B (MIN)	C (APPROX.)		
6"-8"	2'-8"	1'-6"	0'-8"		
12"	3'-0"	1'-10"	1'-0"		
16"	3'-2"	2'-2"	1'-0"		
20"	3'-10"	3'-2"	1'-3"		
24"	4'-3"	3'-8"	1'-6"		
30"	5'-0"	4'-2"	2'-0"		
36"	5'-6"	4'-8"	2'-6"		
42"	6'-0"	5'-4"	3'-0"		
48"	7'-0"	5'-10"	3'-6"		

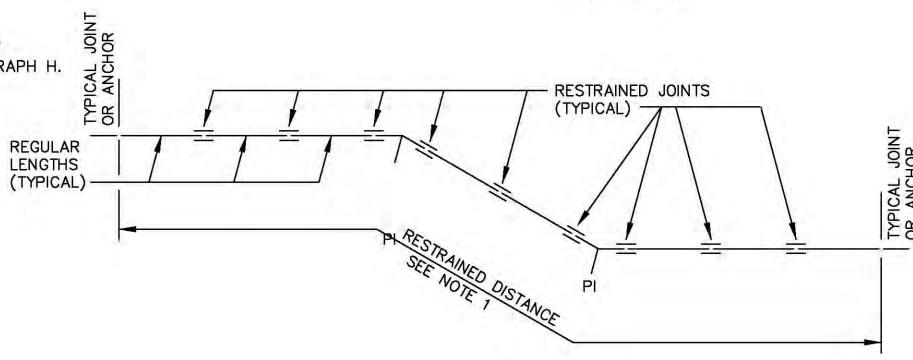
NOTE: DIMENSIONS HEREON FOR CONCRETE PIER ARE APPROXIMATE AND FOR AND FOR REFERENCE ONLY. ALL CONCRETE SHALL BE FORMED AND POURED TO UNDISTURBED EARTH.



NOTES:

- 1. THE MINIMUM WIDTH OF UNSHEETED TRENCH SHALL BE EIGHTEEN(18) INCHES LARGER THAN THE OUTSIDE DIAMETER OF THE PIPE EXCEPT BY CONSENT OF THE ENGINEER; THE MAXIMUM CLEAR WIDTH OF THE TRENCH SHALL NOT BE NOT MORE THAN TWO(2) FEET GREATER THAN THE OUTSIDE PIPE DIAMETER . WHEN SHEETING AND BRACING IS USED, THE TRENCH WIDTH SHALL BE INCREASED ACCORDINGLY.
- 2. ALL TRENCH EXCAVATION SHALL CONFORM TO THE RULES AND REGULATIONS OF THE OHIO STATE INDUSTRIAL COMMISSION (OSIC) AND THE FEDERAL OCCUPATIONAL SAFETY AND HEALTH ACT (OSHA).
- 3. BACKFILLING SHALL CONSIST OF A SAND BEDDING BACKFILL, AND BACKFILL EXCAVATED FROM THE TRENCHES, OR WHERE REQUIRED, PREMIUM BACKFILL MATERIAL. BACKFILL ABOVE THE ONE (1) FOOT SAND BEDDING BACKFILL MAY BE MADE WITH MATERIAL EXCAVATED FROM THE TRENCHES, PROVIDING SAME IS SATISFACTORY TO THE ENGINEER. IF, IN THE OPINION OF THE ENGINEER, THE MATERIAL EXCAVATED IS UN SATISFACTORY, THE CONTRACTOR SHALL FURNISH AT HIS OWN EXPENSE, OTHER MATERIAL SUITABLE FOR BACKFILL. ALL BACKFILL SHALL BE CAREFULLY PLACED INTO TRENCH AND NOT DOZED OR DUMPED FROM THE TOP OF THE TRENCH.
- 4. PREMIUM BACKFILL SHALL BE PLACED WHERE EXISTING AND FUTURE PERMANENT PAVEMENT, SIDEWALKS, DRIVEWAYS, SEWER PIPE CROSSINGS AND CURB CROSSINGS HAVE BEEN OPEN OR UNDER-CUT. THE PLACE OF PREMIUM BACKILL ALSO APPLIES TO ALL EXCAVATION WITHIN THREE(3) FEET OF EXISTING OR FUTURE PERMANENT PAVEMENT, SIDEWALKS, DRIVEWAYS, DRIVEWAY APRONS, SEWER PIPE CROSSINGS AND CURB CROSSINGS. IF PART OF THE TRENCH IS UNDER EXISTING OR FUTURE PAVEMENT, SIDEWALK, DRIVEWAY, DRIVEWAY APRONS, OR CURB THE ENTIRE TRENCH SHALL BE BACKFILLED WITH PREMIUM BACKFILL.
- PREMIUM BACKFILL SHALL CONSIST OF CRUSHED LIMESTONE. THE PREMIUM BACKFILL SHALL BE AS SUCH THAT CAN BE READILY INCORPORATED IN AN 8-INCH LAYER AND SHALL BE IN ACCORDANCE WITH OHIO DEPARTMENT OF TRANS-PORTATION CONSTRUCTION AND MATERIALS SPECIFICATIONS, ITEM 304, "AGGREGATE BASE," SECTION304.02, "AGGREGATE." SEE DETAIL SPECIFICATIONS, PART D, SECTION D-27, PARAGRAPH H.

TRENCH & BEDDING DETAILS

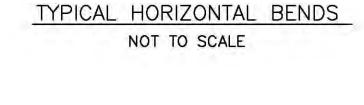


TYPICAL VERTICAL BENDS NOT TO SCALE RESTRAINED DISTANCE

NOTES:

1. THE HORIZONTAL AND VERTICAL BENDS LAYOUTS SHOW TYPICAL ARRANGEMENT FOR BOTH HORIZONTAL AND VERTICAL BENDS. IN SPECIAL CASES MAY REQUIRE A COMBINATION OF HORIZONTAL AND VERTICAL "RESTRAINED DISTANCES," OR THE TIED DISTANCE MAY END AT AN ANCHOR INSTEAD OF TYPICAL JOINT. THE PLAN AND PROFILE DRAWINGS GIVE DEFINATE "RESTRAINED DISTANCES" AT ALL REQUIRED POINTS. THE STRAIGHT LENGTHS OF PIPE DESIGNATED AS "REGULAR LENGTHS" SHALL BE MINIMUM 20'-0" LONG.

REVISIONS			CTANDADD DETAILS			
NO.	DATE	BY	STANDARD DETAILS			
			DEPARTMENT OF PUBLIC UTILITIES DIVISION OF WATER CLEVELAND, OHIO			
			SUBJECT THRUST BLOCK, RESTRAINT & AND TRENCH DETAILS			
			DRAWN BY DLT\PB SCALE DESIGNED BY NONE NONE NO. SM-STD11			



- CONCRETE PIERS

-CONCRETE PIERS

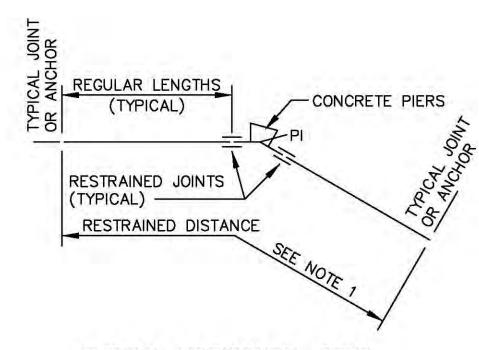
TYPICAL JOINT

OR ANCHOR

REGULAR LENGTHS

RESTRAINED JOINTS

(TYPICAL)



TYPICAL HORIZONTAL BEND NOT TO SCALE